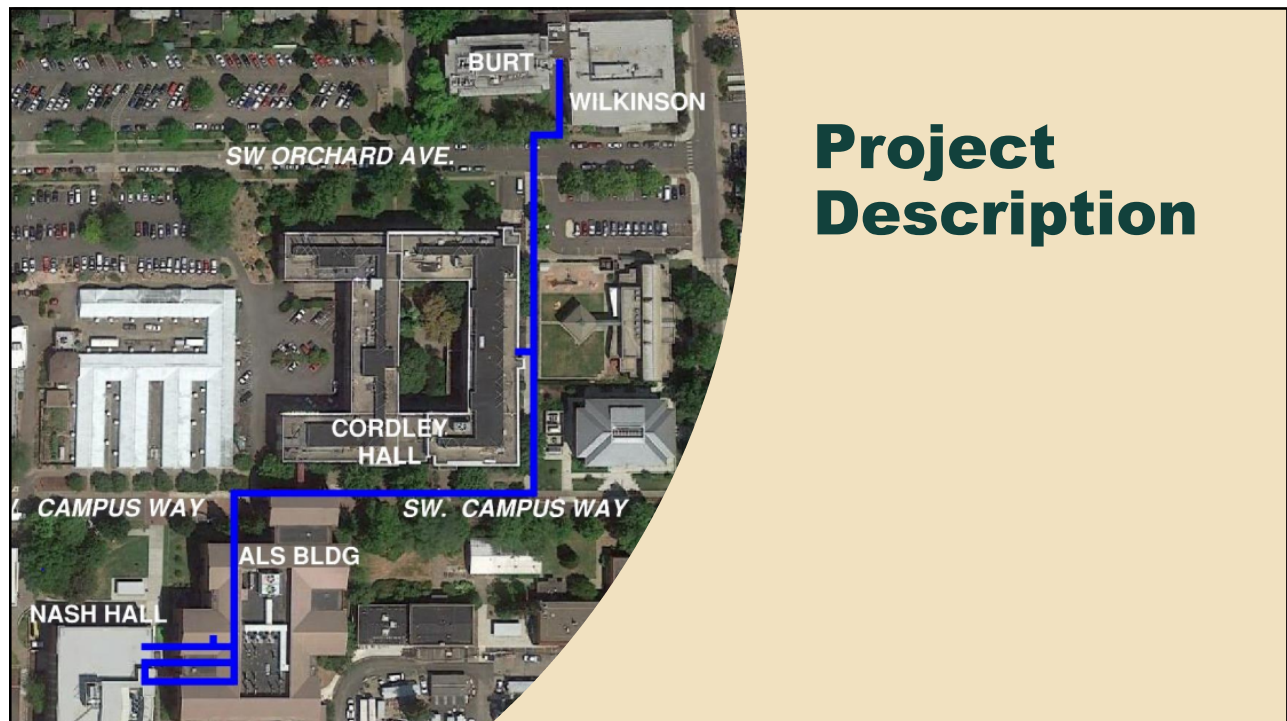
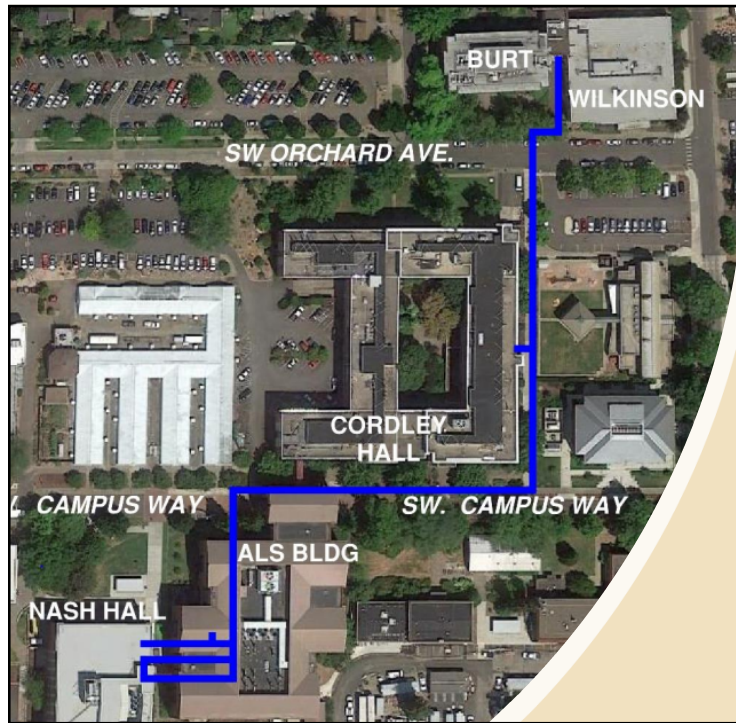


1



2



## Project Description

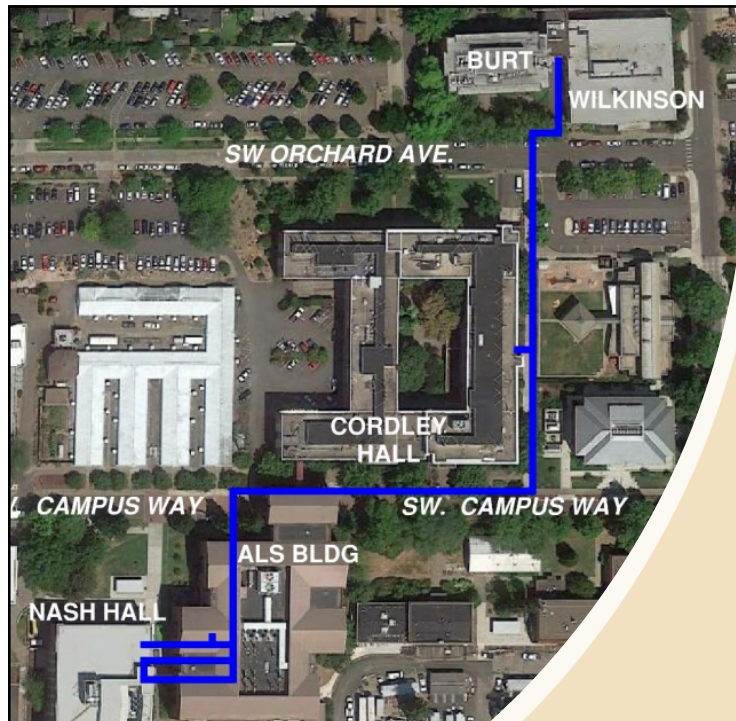


**Oregon State  
University**

North Campus Chilled Water Loop

Serves primarily  
Science/Laboratory/Research  
Buildings

3



## Project Description



**Oregon State  
University**

North Campus Chilled Water Loop

Serves primarily  
Science/Laboratory/Research  
Buildings

Burt/Wilkinson

Cordley Hall

Nash Hall

ALS Bldg

4





## Project Description

 **Oregon State University**

North Campus Chilled Water Loop

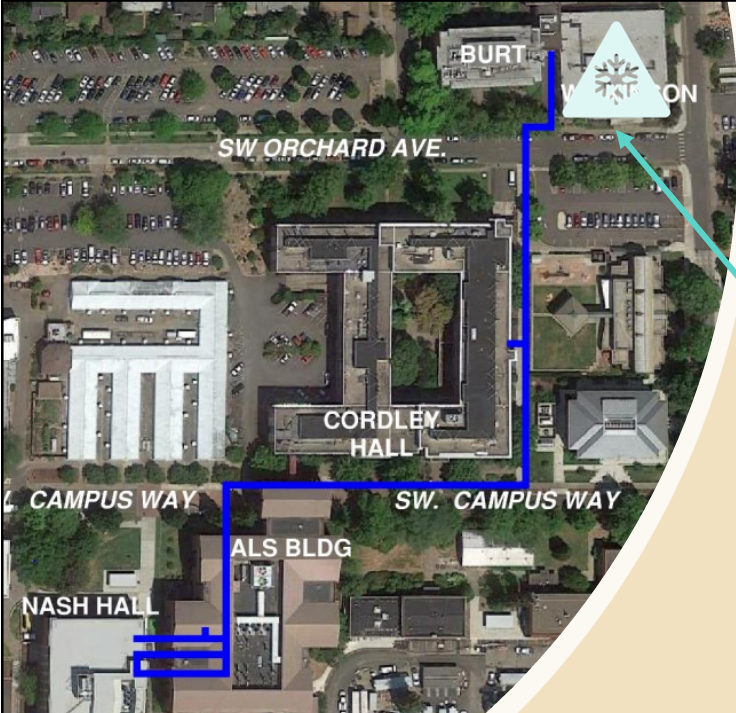
Serves primarily Science/Laboratory/Research Buildings

- Burt/Wilkinson
- Cordley Hall
- Nash Hall
- ALS Bldg

Aging Infrastructure

Sustainability Goals

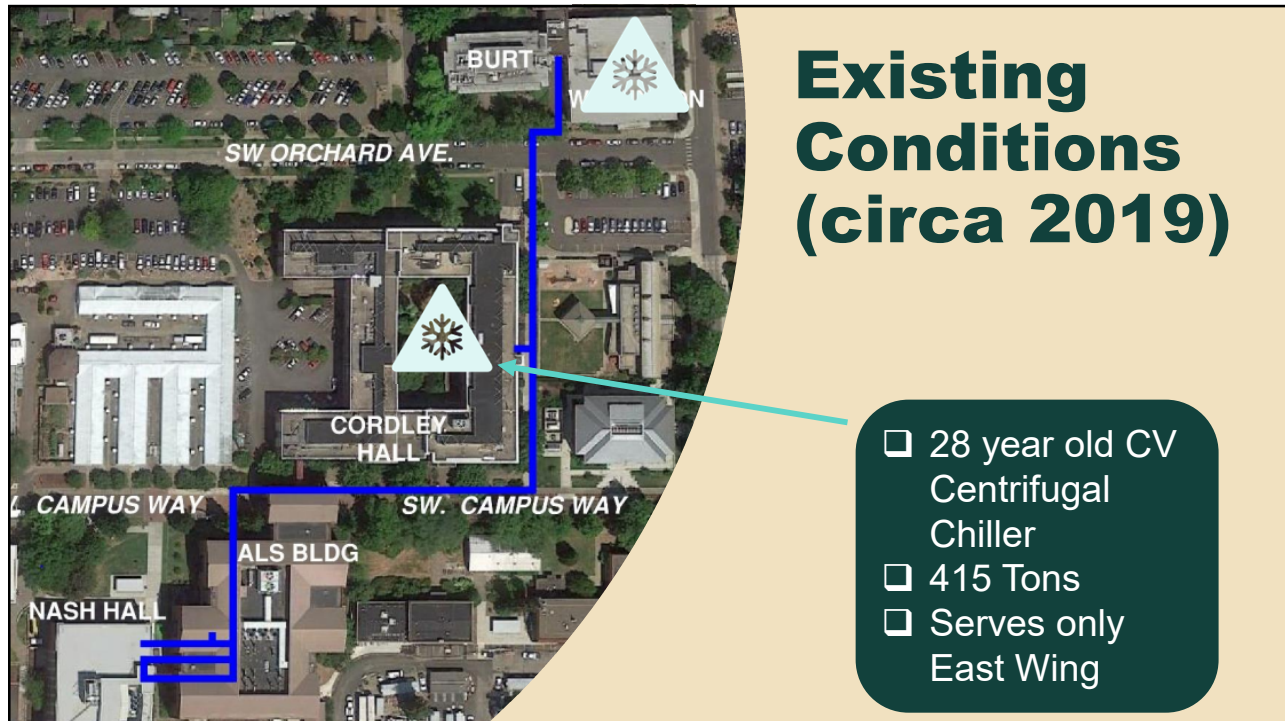
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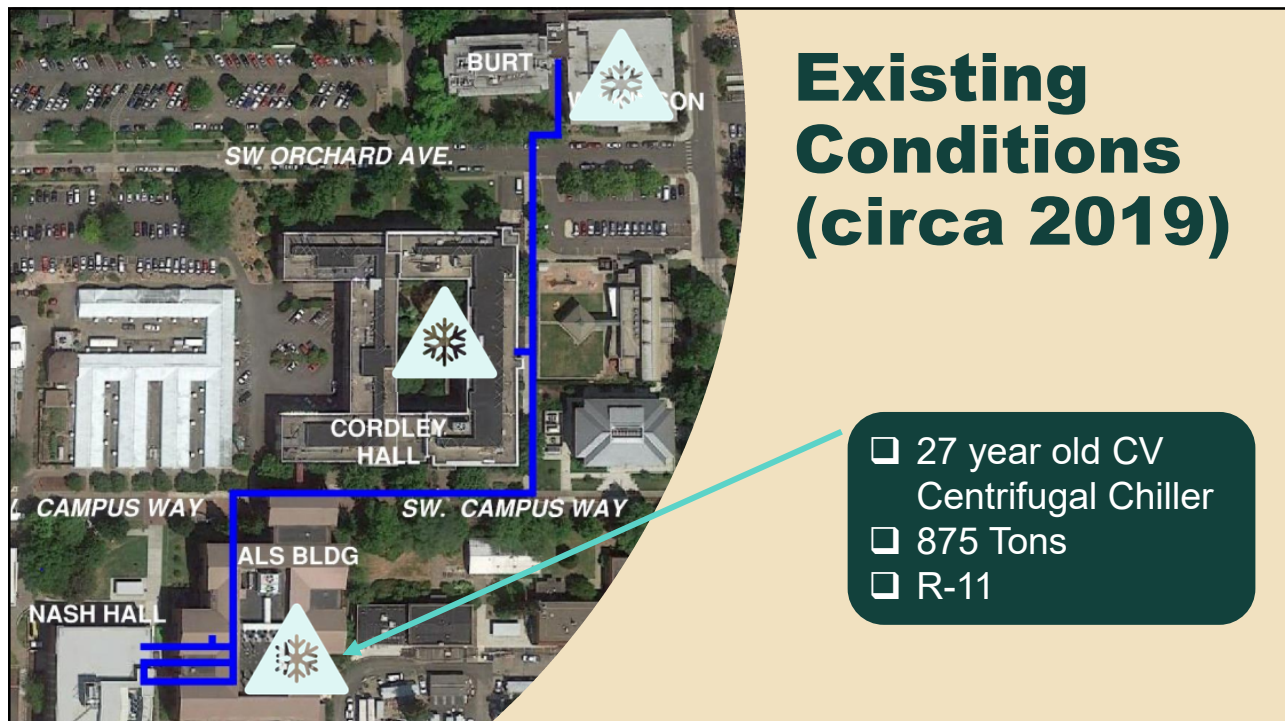
## Existing Conditions (circa 2019)

- ☐ 50+ year old Absorption Chiller (abandoned in place)
- ☐ 500 Tons

6

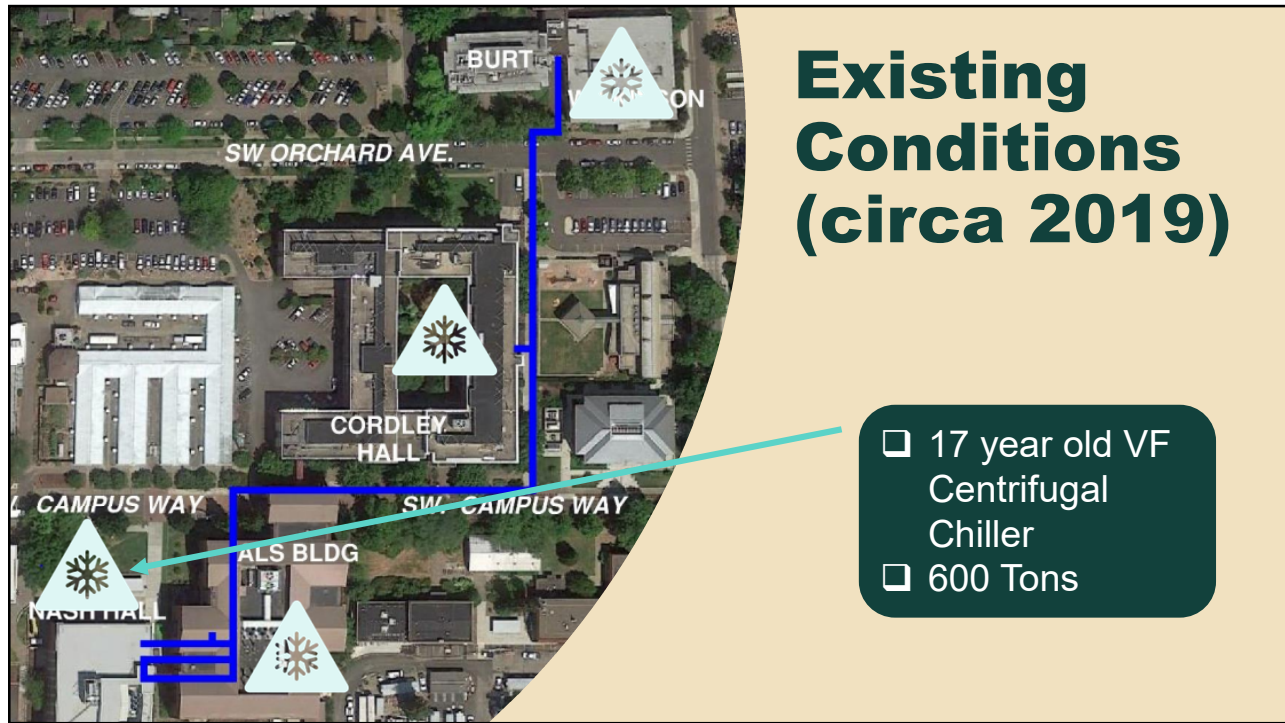


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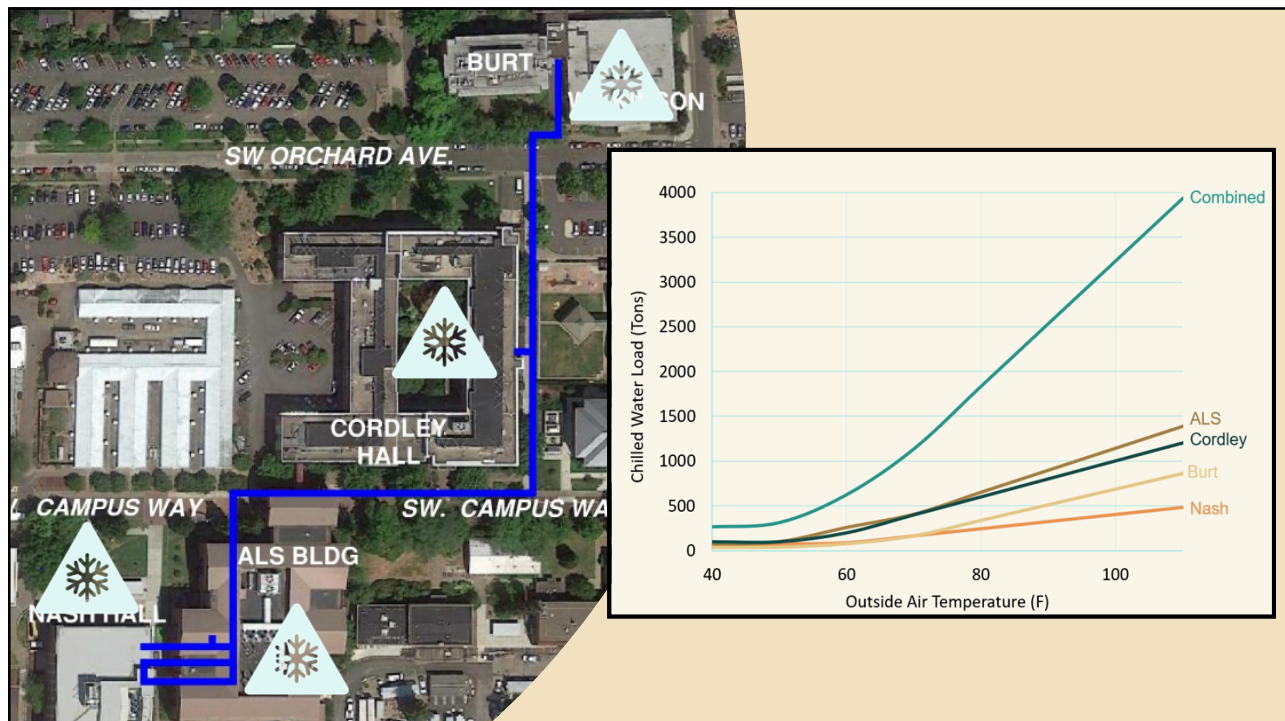


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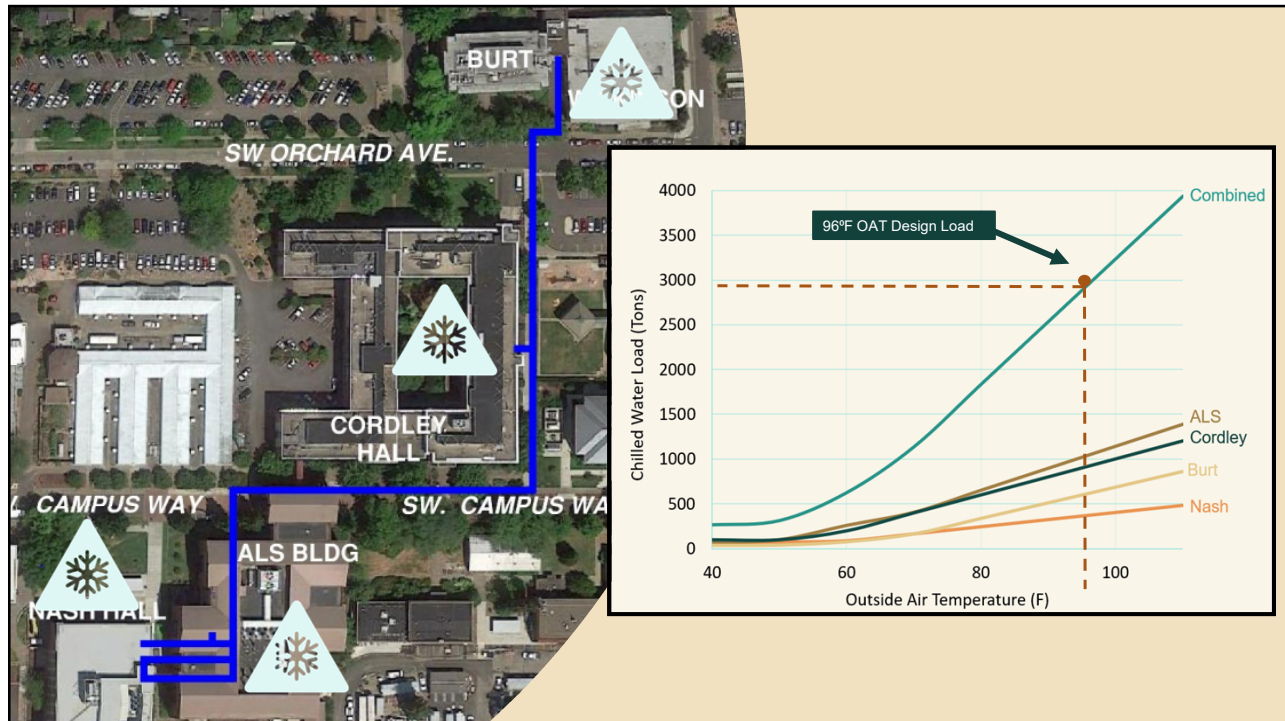




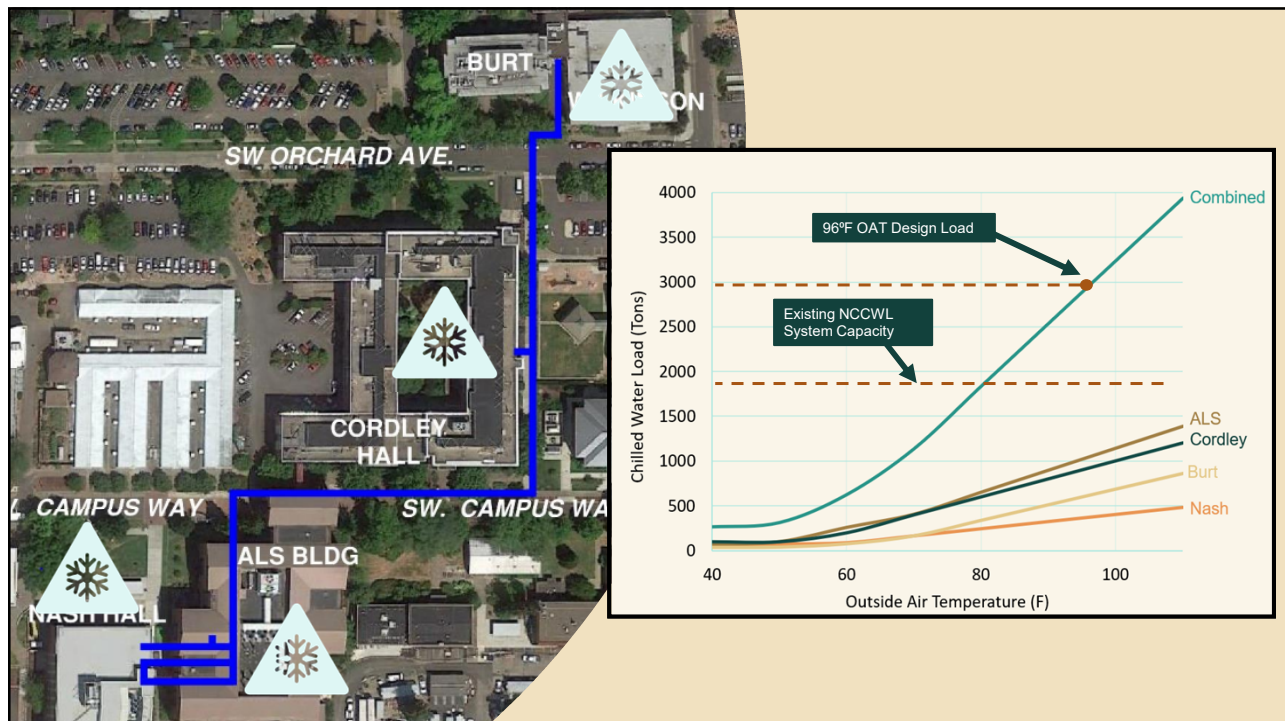
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10

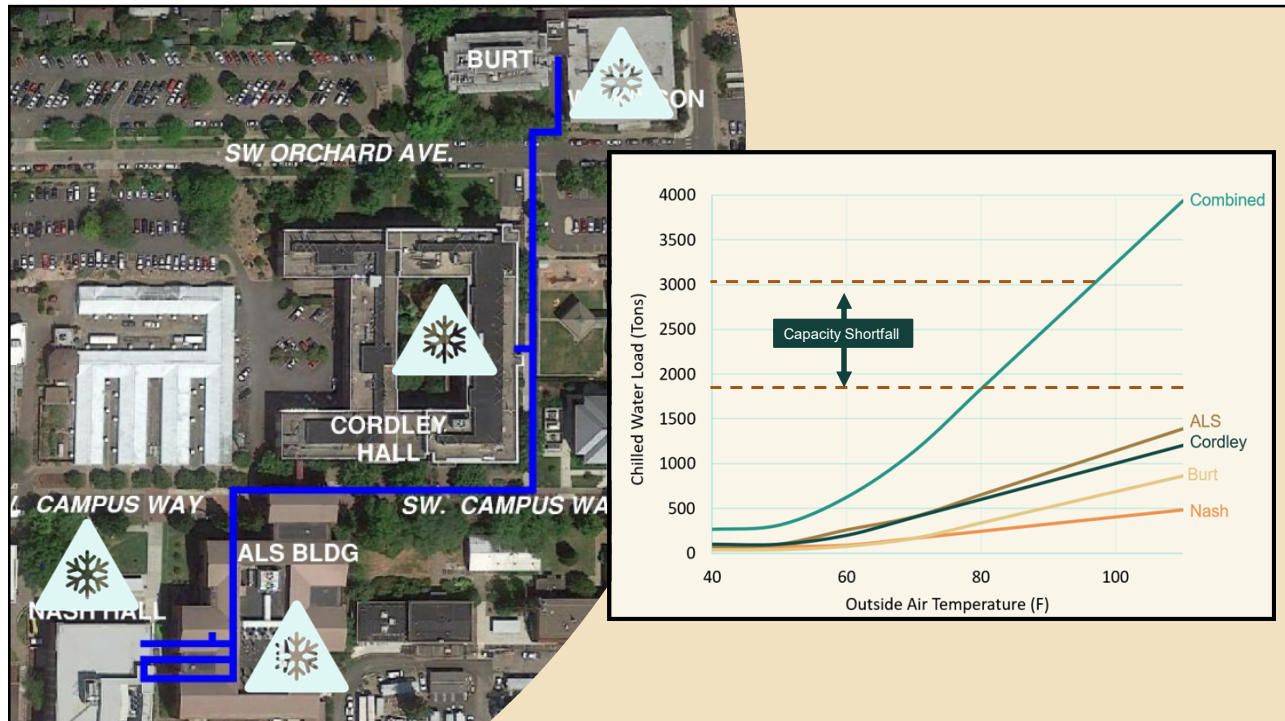


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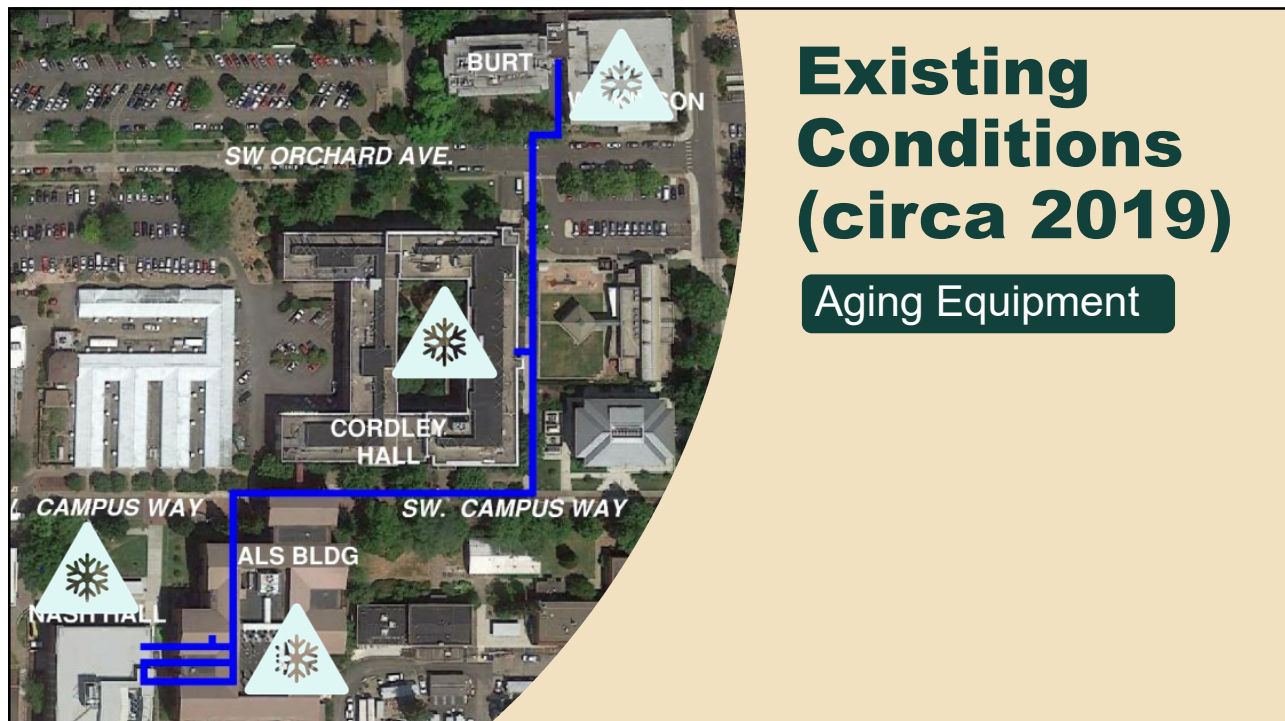


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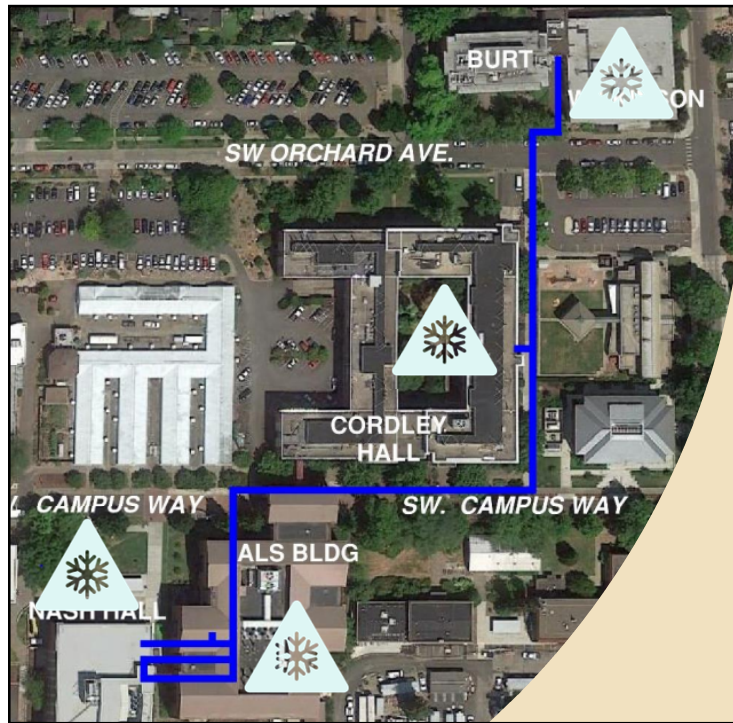




13



14

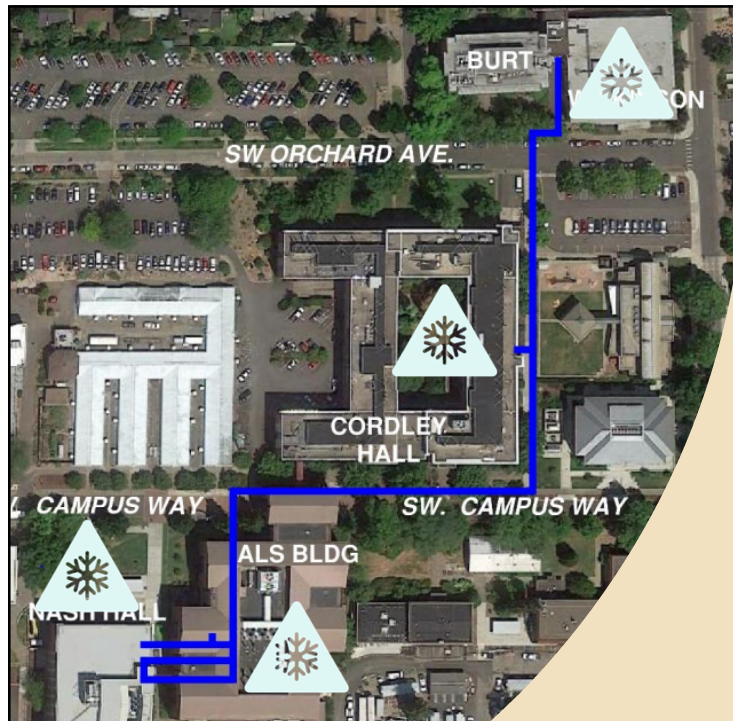


## Existing Conditions (circa 2019)

Aging Equipment

Control Sequence is Complex

15



## Existing Conditions (circa 2019)

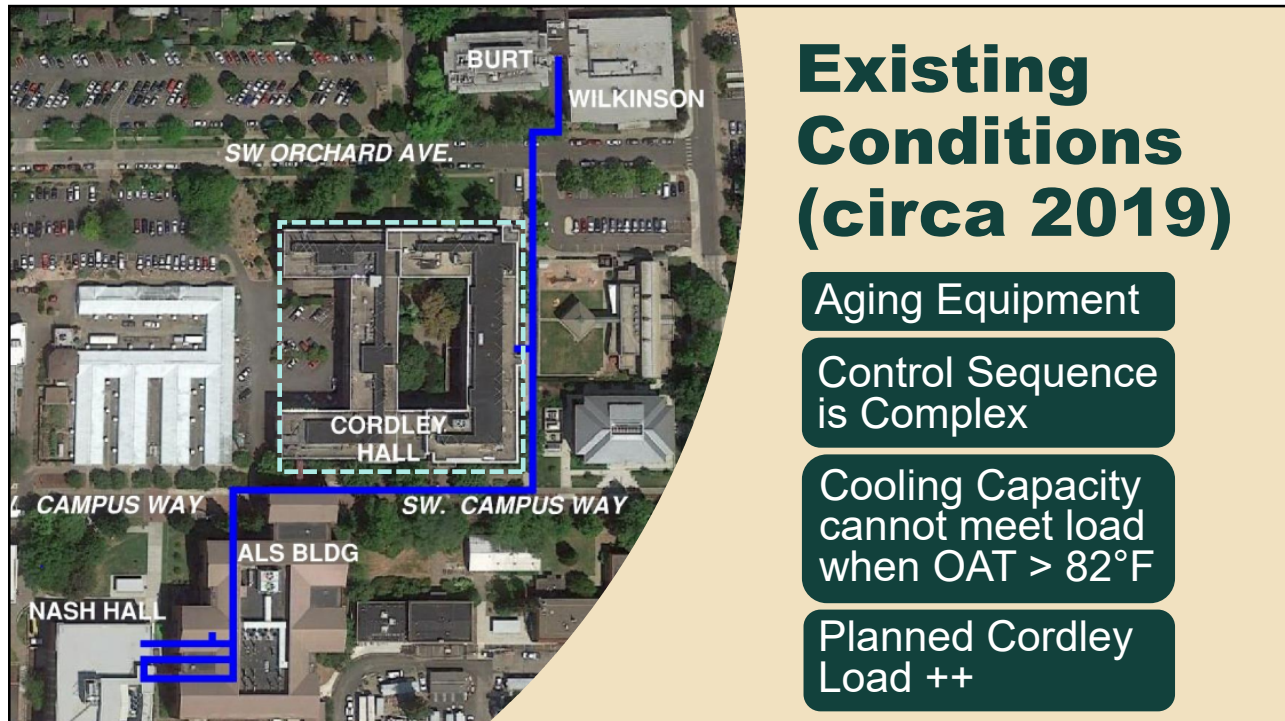
Aging Equipment

Control Sequence is Complex

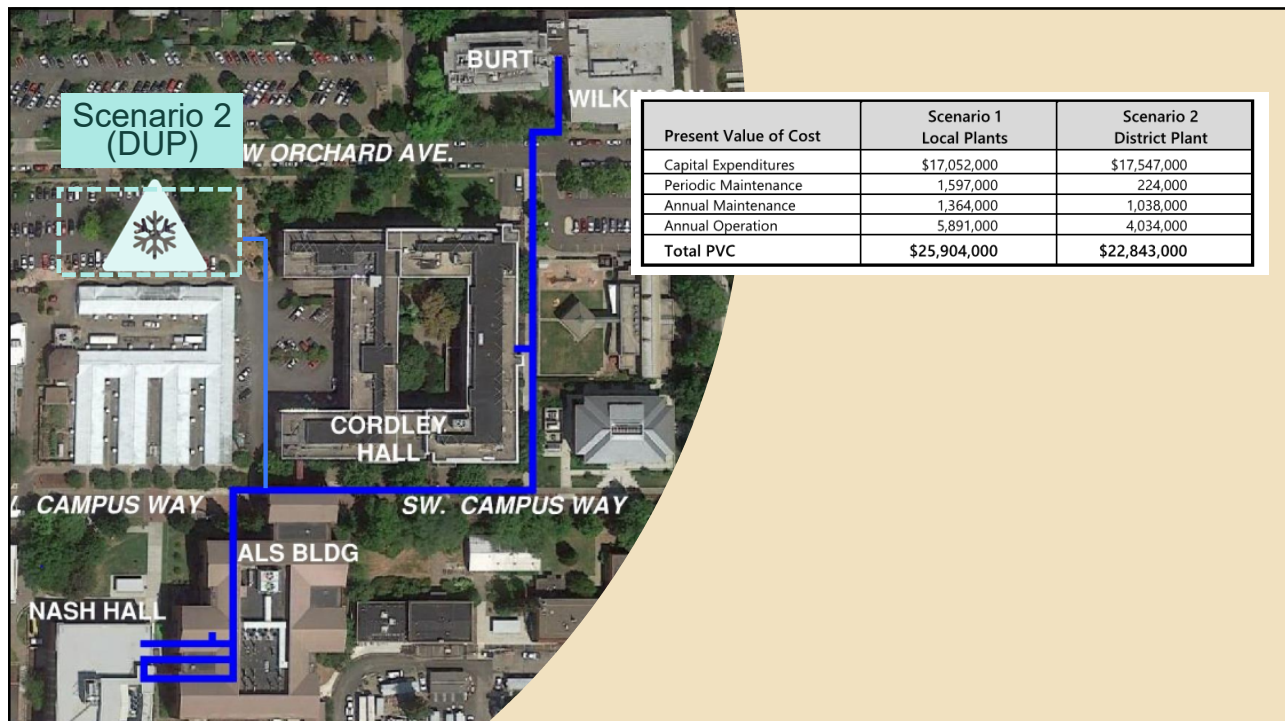
Cooling Capacity cannot meet load when OAT > 82°F

16

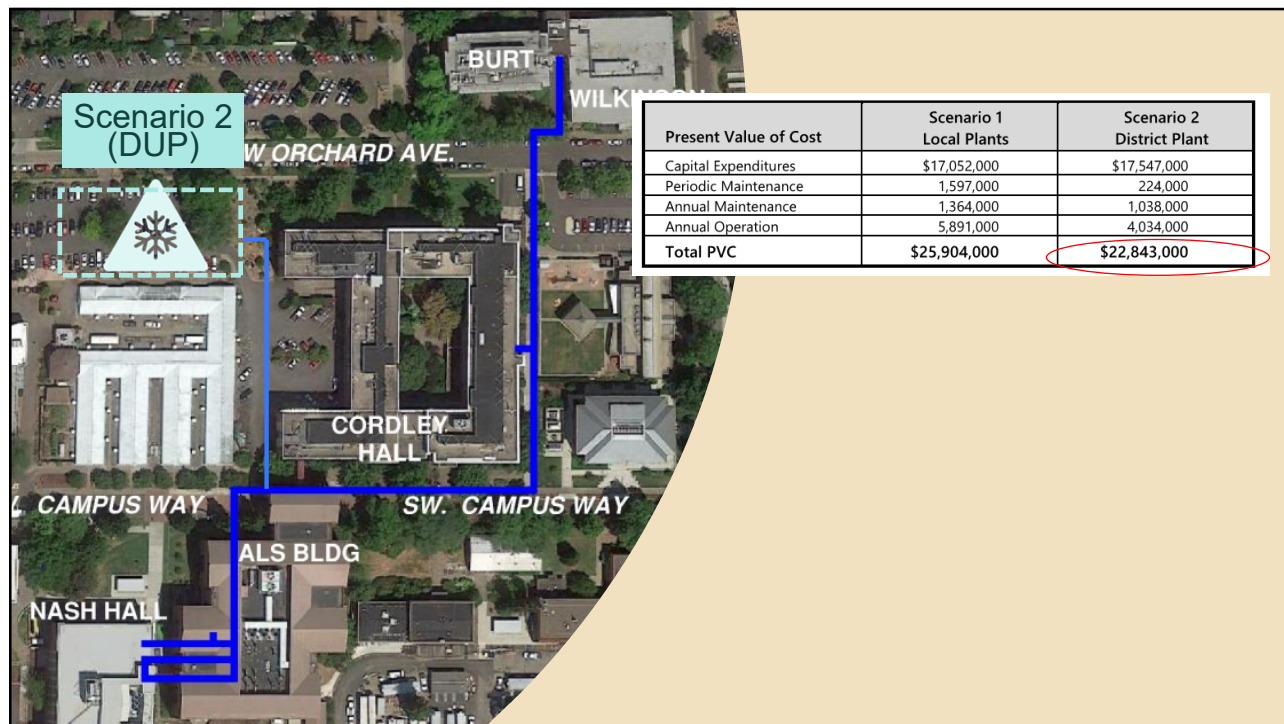




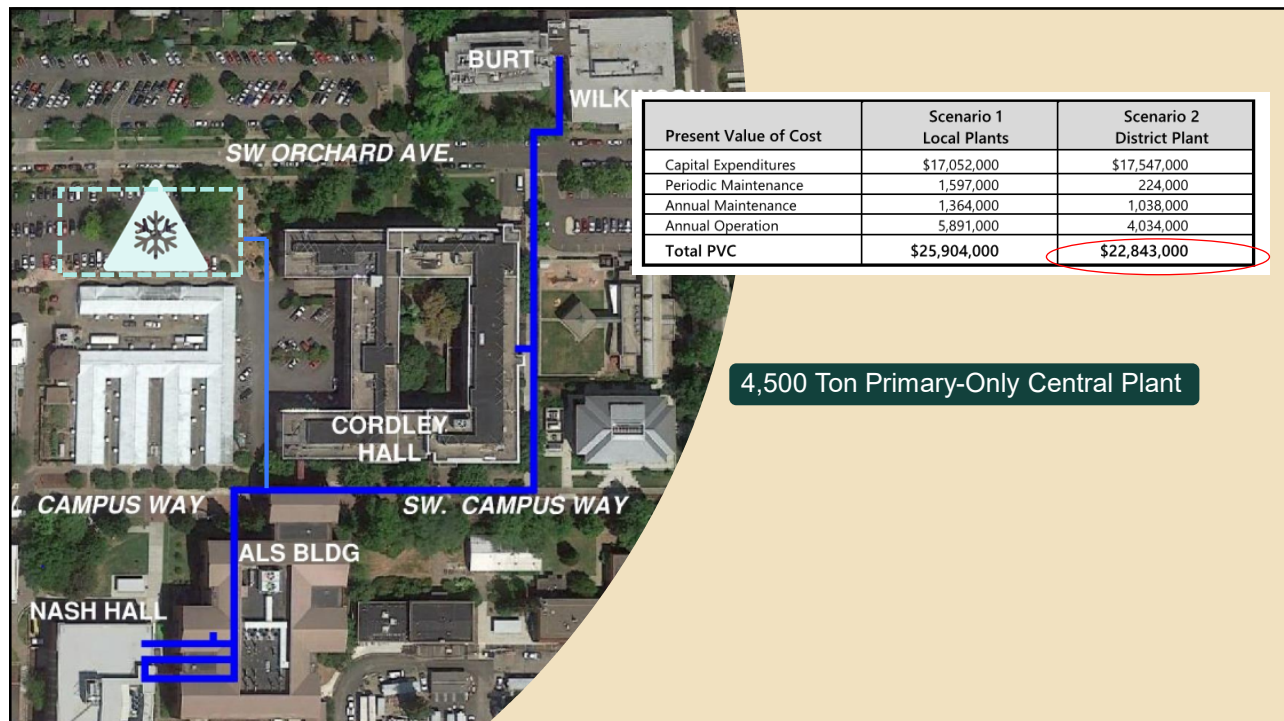
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18

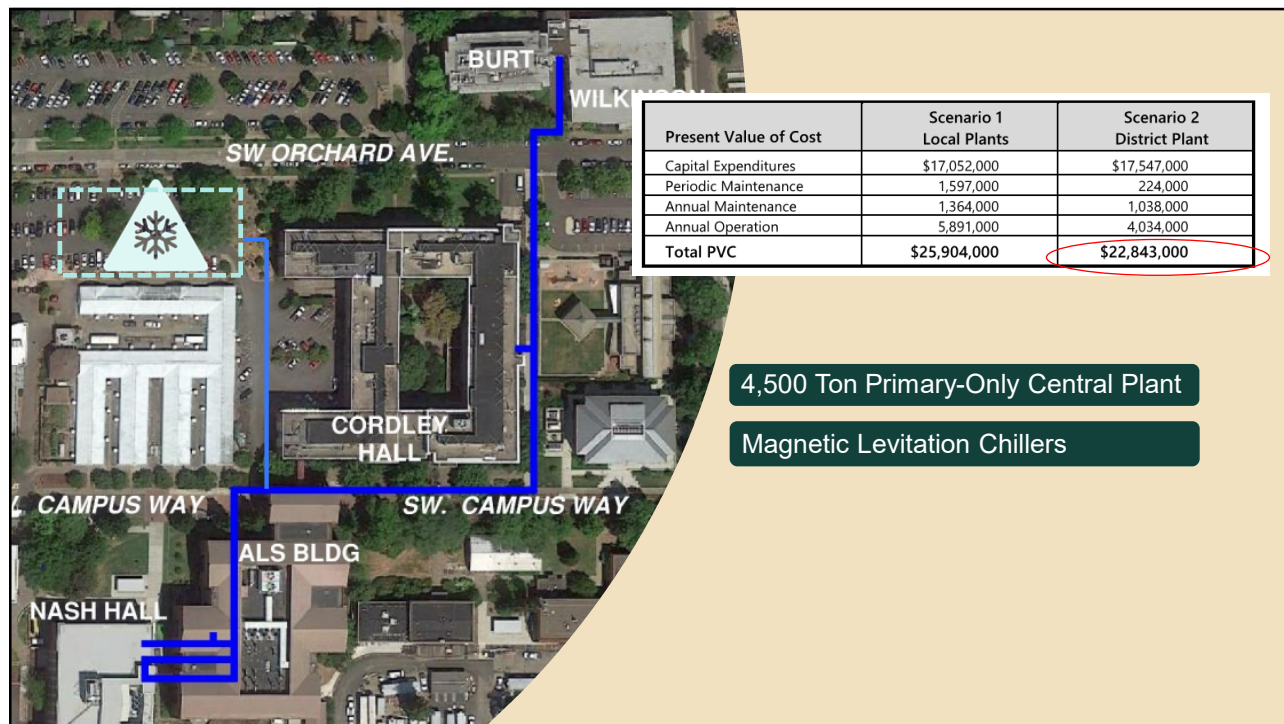


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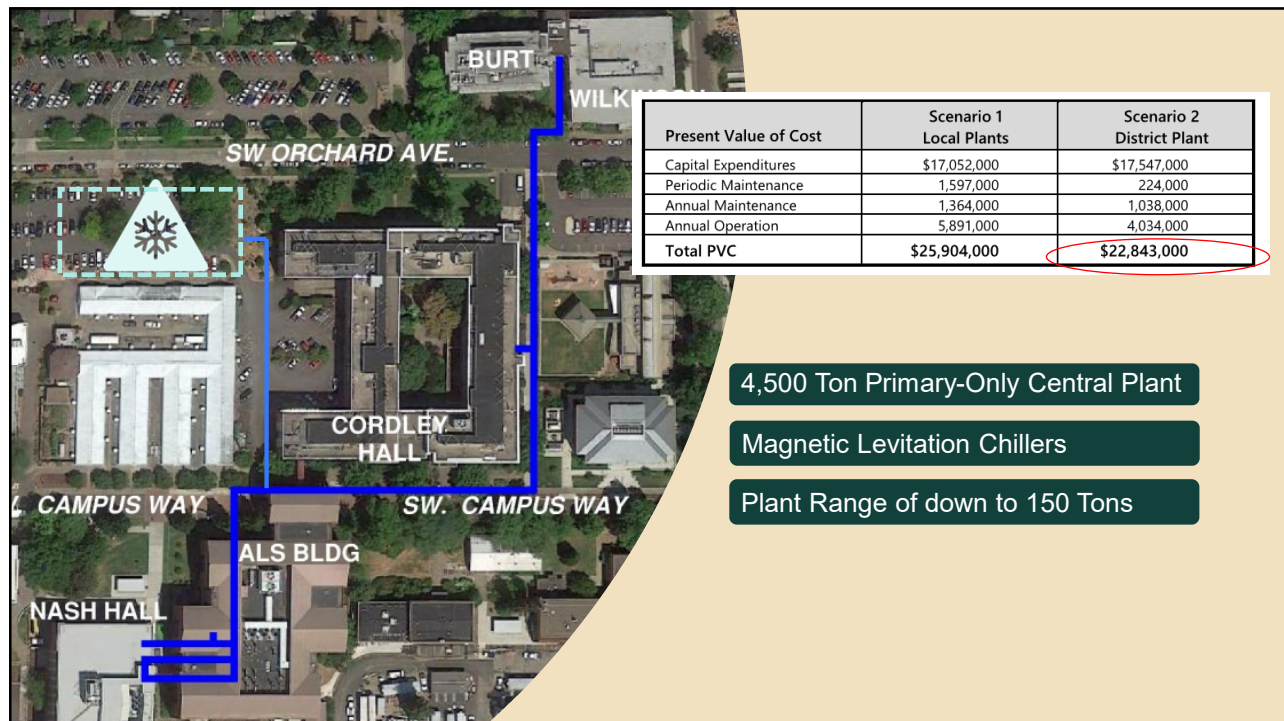


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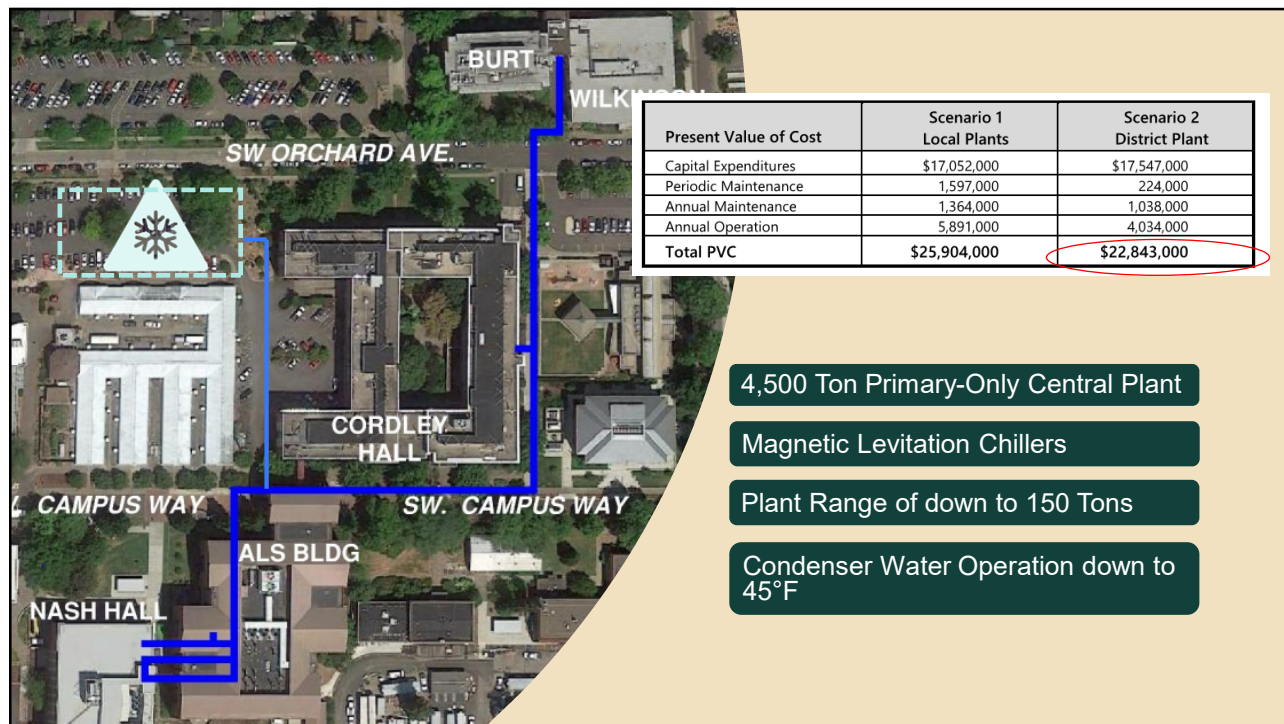




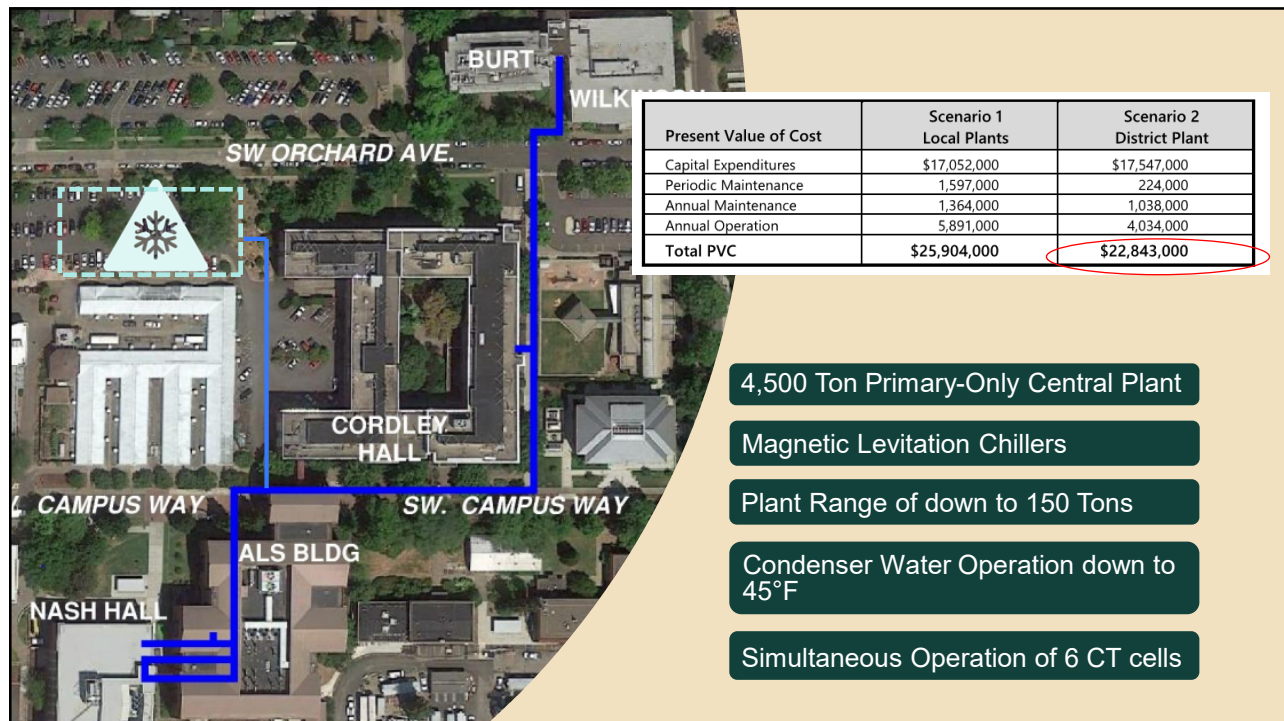
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22

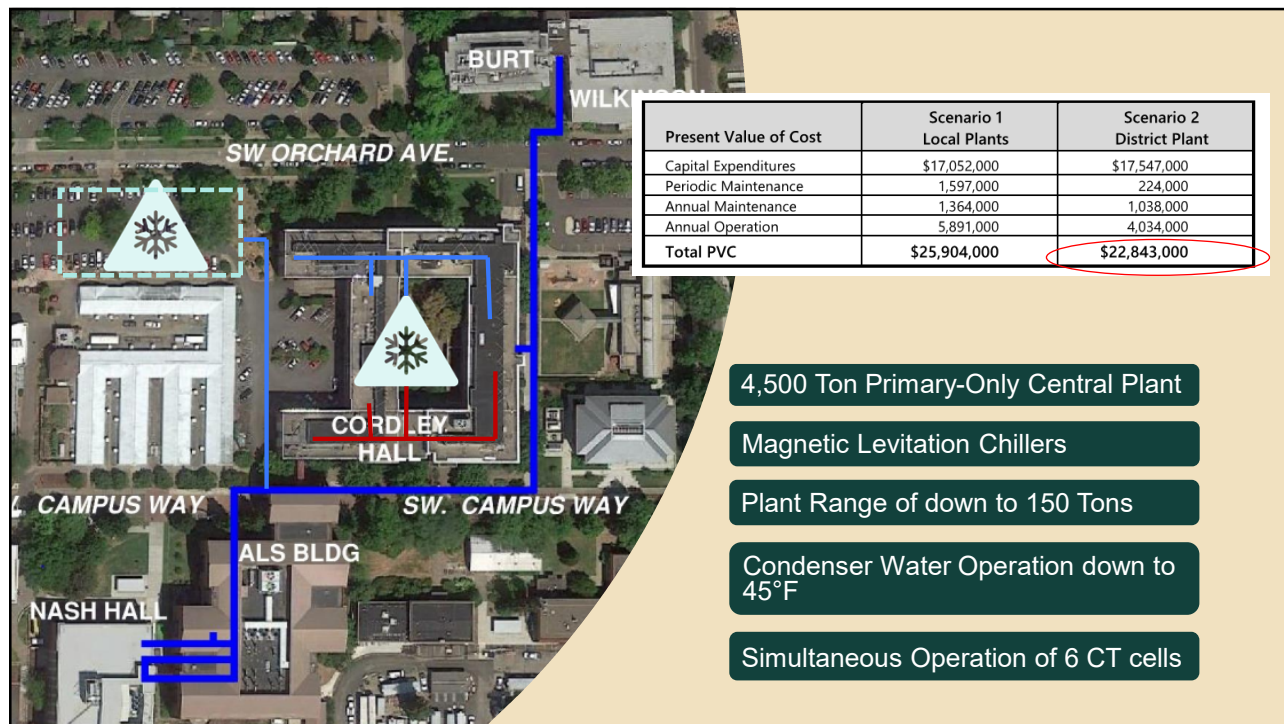


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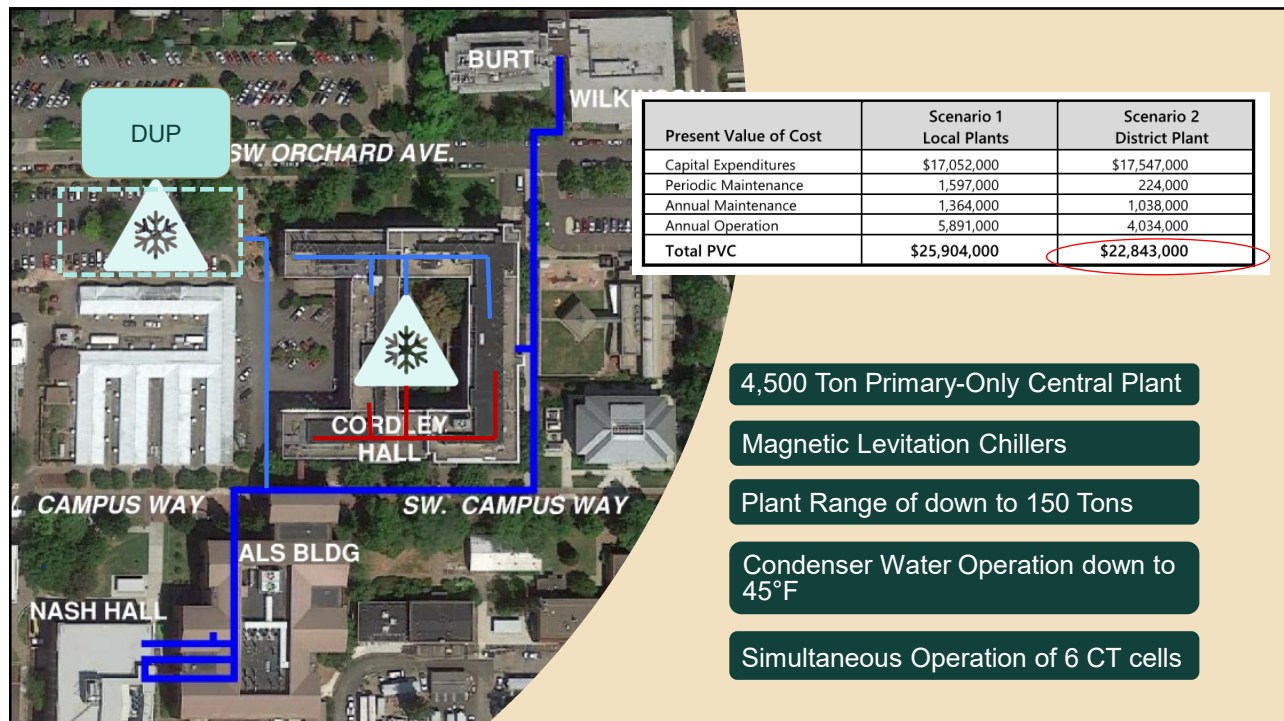


24





25



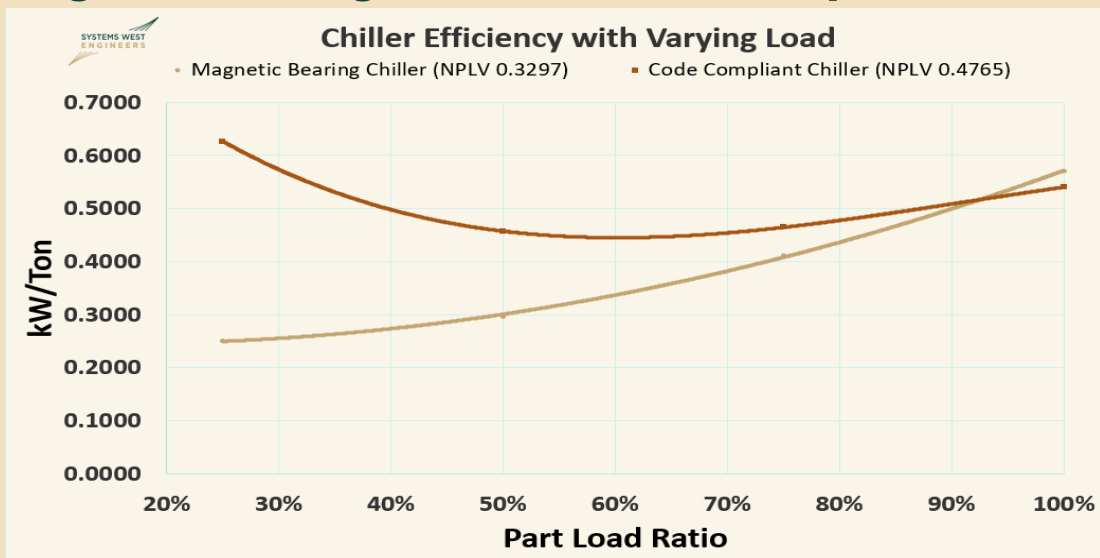
26

# Cordley Hall District Utility Plant



27

## DUP Efficiencies: Magnetic Bearing Chiller vs. Code Compliant Chiller



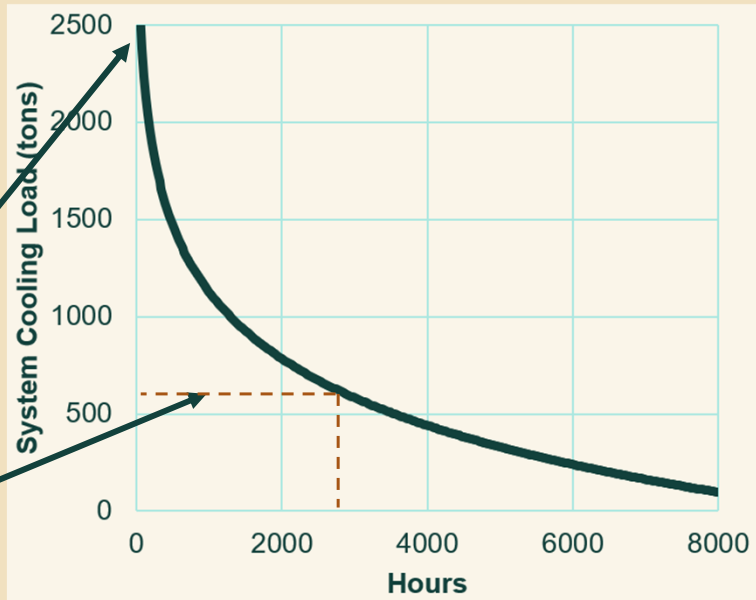
28



# Load Duration Curve

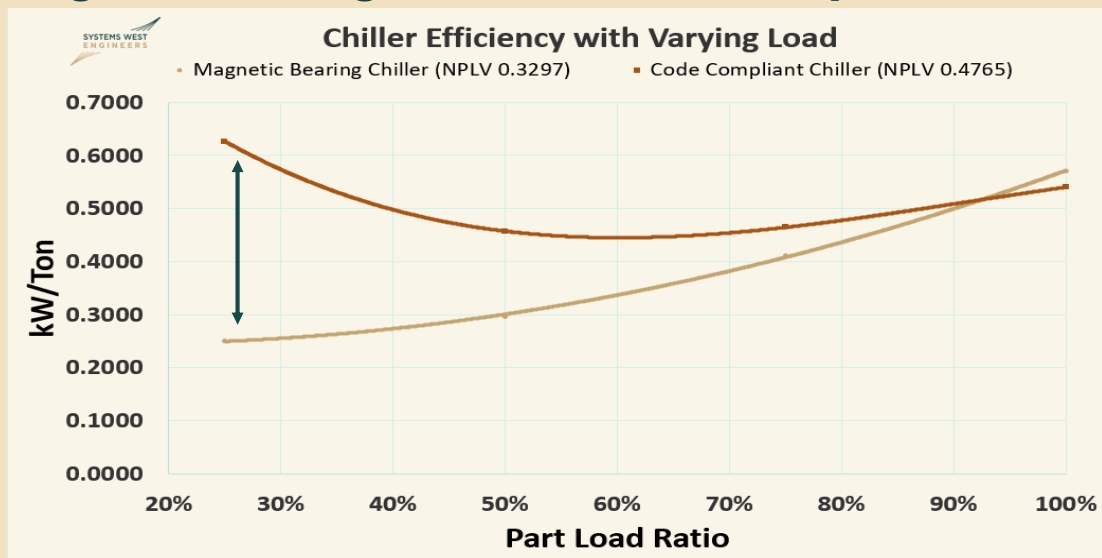
Full Load  
<10hrs

25% Load  
~2,700 hours



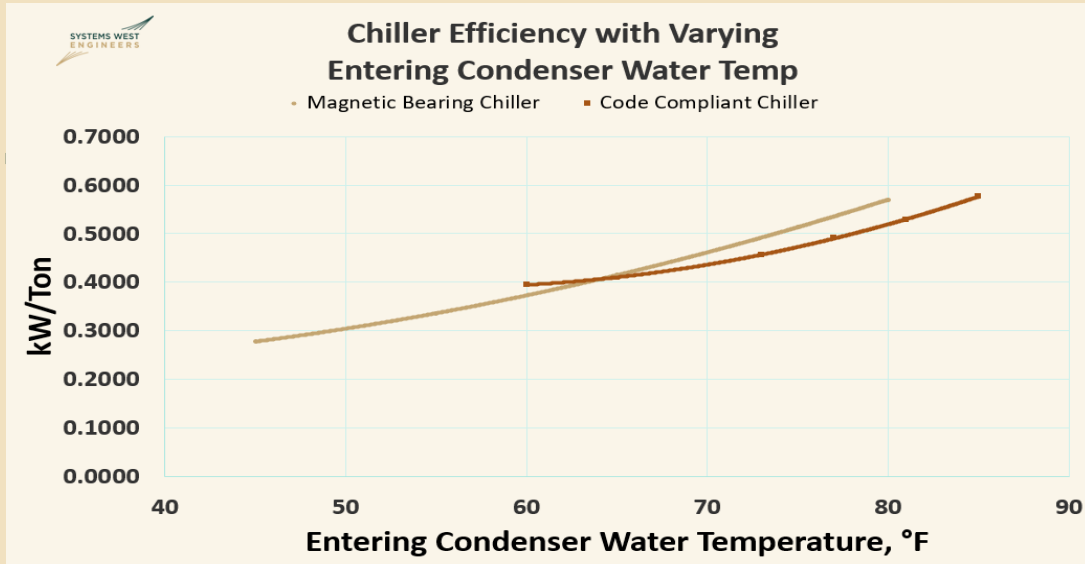
29

## DUP Efficiencies (Custom Curves): Magnetic Bearing Chiller vs. Code Compliant Chiller



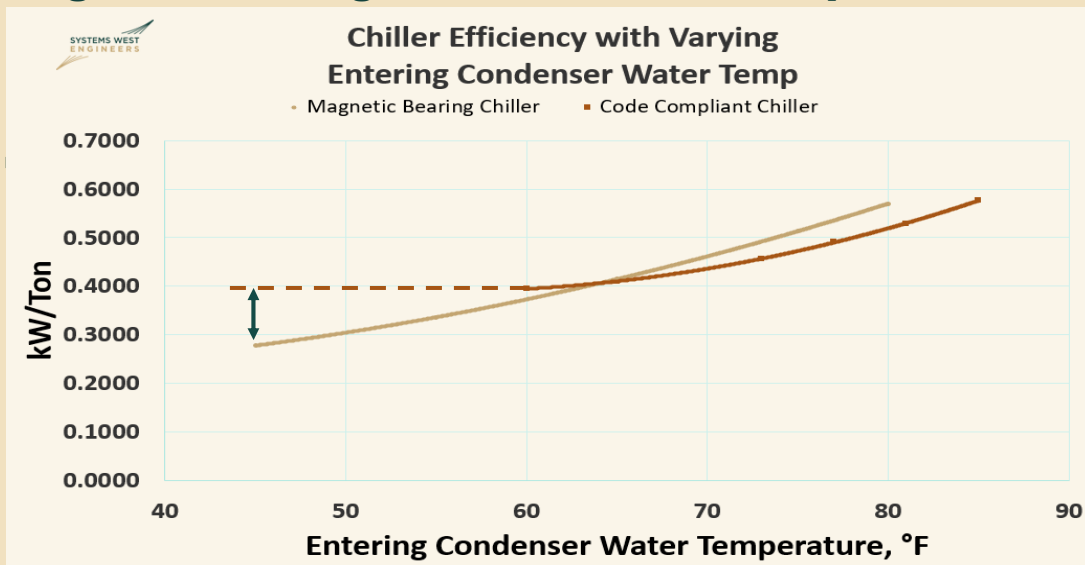
30

## DUP Efficiencies (Custom Curves): Magnetic Bearing Chiller vs. Code Compliant Chiller



31

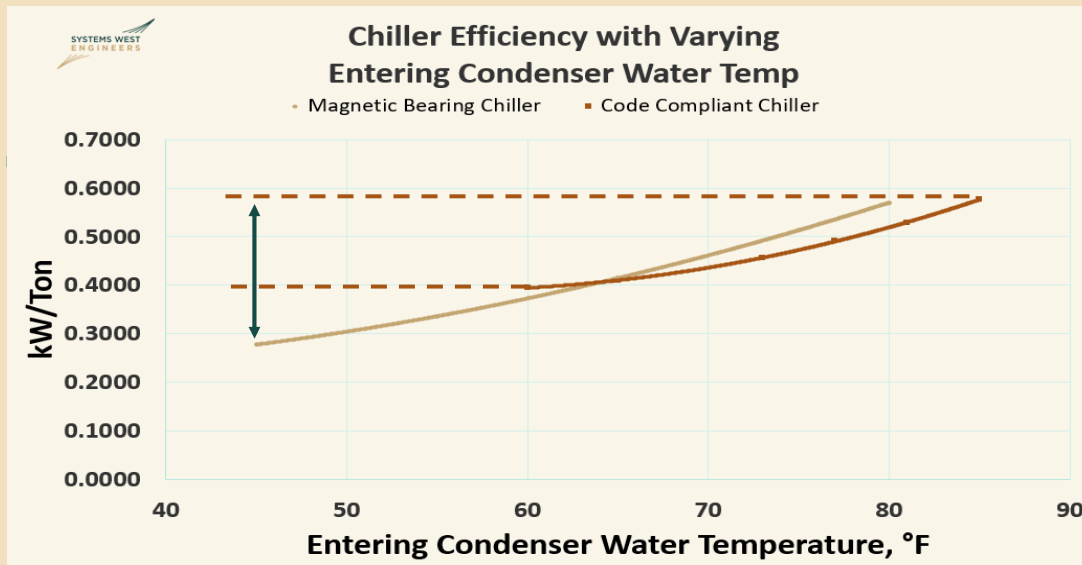
## DUP Efficiencies (Custom Curves): Magnetic Bearing Chiller vs. Code Compliant Chiller



32



## DUP Efficiencies (Custom Curves): Magnetic Bearing Chiller vs. Code Compliant Chiller



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## DUP Efficiencies: Custom Performance Curves Vs. Standard AHRI Conditions

Custom performance curves allow for closer approximation of chiller efficiencies at various conditions

Part Load Ratio	AHRI Condition: IPLV & NPLV kW/Ton Based on Percent @ PLR	AHRI Condition: IPLV kW/Ton Calculated with Following Cond. Water Temp	AHRI Condition: Entering/Leaving Evaporator Temperature	Custom Performance Curve Conditions kW/Ton Based on Operating Conditions
100%	1% of the time	85°F	55°F / 44°F	<ul style="list-style-type: none"> <li>Evap EWT/LWT = Actual, 42-45°F</li> <li>OSA Conditions = Based on TMY3 data</li> <li>Condenser Water – temperature based on actual OSA and cooling tower performance and Chiller limitations</li> <li>Number of hours at part load based on actual calculated conditions</li> <li>More accurate kW/Ton possible with varying conditions</li> </ul>
75%	42% of the time	75°F	55°F / 44°F	
50%	45% of the time	65°F	55°F / 44°F	
25%	12% of the time	65°F	55°F / 44°F	

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## DUP Efficiencies: Custom Performance Curves Vs. Standard AHRI Conditions

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chiller efficiencies at various conditions

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75%	42% of the time	75°F	55°F / 44°F	
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25%	12% of the time	65°F	55°F / 44°F	

35

## DUP Efficiencies: Custom Performance Curves Vs. Standard AHRI Conditions

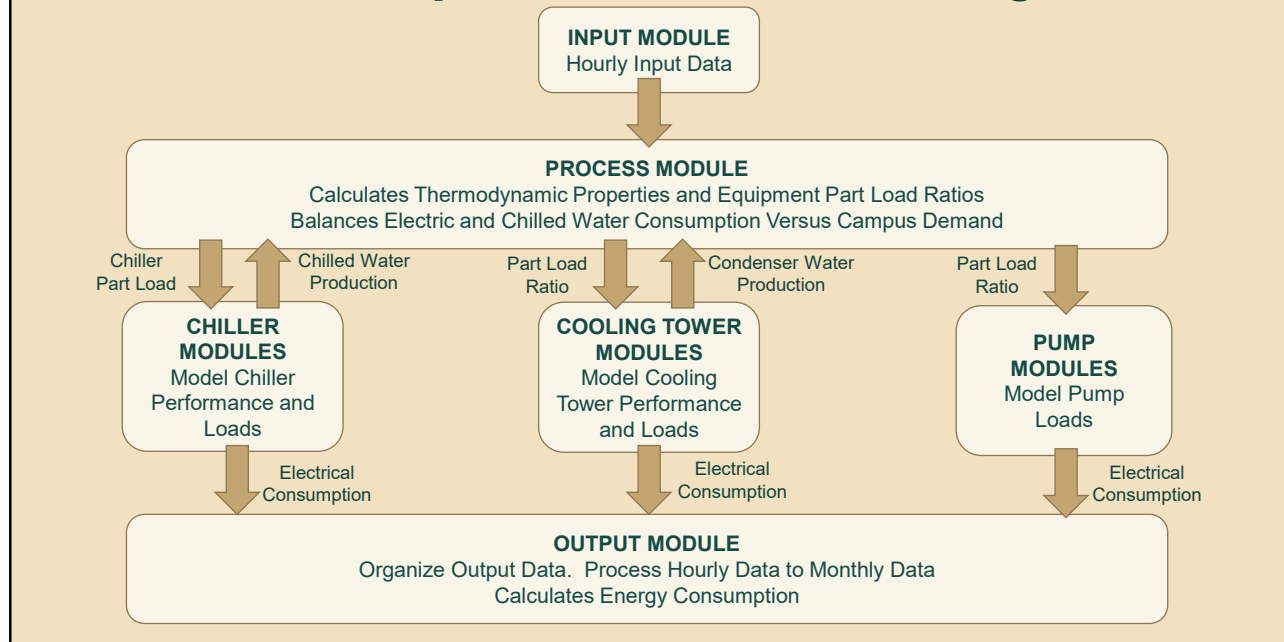
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## DUP – Custom Spreadsheet Model Flow Diagram:



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## DUP – Modeling Control Sequences:



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## DUP – Modeling Control Sequences:

Baseline Model  
Sample  
Parameters

CHILLER WATER SYSTEM INPUT PARAMETERS	
CWS Setpoint (high)	42.0 °F
CWS Setpoint (low)	45.0 °F
OSA Setpoint (high)	65.0 °F
OSA Setpoint (low)	45.0 °F
Chiller Plant Minimum Capacity	10 Tons
Systems Secondary Design DT	16.0 °F
Primary Evap. Pump Speed Control	VFD
Plant Configuration	Primary/Secondary
CHILLER STAGING PARAMETERS	
Chiller Plant Min OSA Enable Temp	0.1 °F
Chiller Staging Load Percent	98%

NASH CONDENSER WATER SYSTEM INPUT PARAMETERS	
CDS Setpoint (high)	85.0 °F
CDS Setpoint (low)	85.0 °F
OSA Setpoint (high)	95.0 °F
OSA Setpoint (low)	55.0 °F
Primary Cond. Pump Speed Control	VFD
DUP CONDENSER WATER SYSTEM INPUT PARAMETERS	
CDS Setpoint (high)	85.0 °F
CDS Setpoint (low)	70.0 °F
OSA Setpoint (high)	75.0 °F
OSA Setpoint (low)	60.0 °F
Primary Cond. Pump Speed Control	VFD

Proposed Model  
Sample  
Parameters

CHILLER WATER SYSTEM INPUT PARAMETERS	
CWS Setpoint (high)	42.0 °F
CWS Setpoint (low)	45.0 °F
OSA Setpoint (high)	65.0 °F
OSA Setpoint (low)	45.0 °F
Chiller Plant Minimum Capacity	10 Tons
Systems Secondary Design DT	16.0 °F
Primary Evap. Pump Speed Control	VFD
Plant Configuration	Primary/Secondary
CHILLER STAGING DIFFERENTIAL FLOW	
Chiller Staging Differential Flow	400.0
CHWP STAGING DIFFERENTIAL FLOW	
CHWP Stage 1	2000.0 gpm
CHWP Stage 2	2500.0 gpm
CHWP Stage 3	3000.0 gpm
CHWP Staging Differential flow	400.0 gpm

CONDENSER WATER SYSTEM INPUT PARAMETERS	
CDS Setpoint (high)	80.0 °F
CDS Setpoint (low)	47.0 °F
OSA Setpoint (high)	95.0 °F
OSA Setpoint (low)	42.0 °F
Primary Cond. Pump Speed Control	VFD
CWP Stage 1	2500.0 gpm
CWP Stage 2	3000.0 gpm
CWP Stage 3	3500.0 gpm
CWP Staging Differential Flow	400.0 gpm
CWP High Setpoint Flow	3000.0 gpm
CWP Low Setpoint Flow	2100.0 gpm
CWP High Chiller FLA	0.9
CWP Low Chiller FLA	0.4
COOLING TOWER FAN SPEED PARAMETERS	
CT Fan Speed Setpoint (High)	60.0 Hz
CT Fan Speed Setpoint (Low)	20.0 Hz
CT Chiller Cum % FLA (High)	23%
CT Chiller Cum % FLA (Low)	6%

Parameters are written to develop staging setpoints and Sequence of Operations to model enabling and disabling equipment operation

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## DUP – Modeling Control Sequences:

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	8/9/11 15:00	93.4	2592.1	1.0	5040.8	6695.4
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1	1	1				
Chiller #2	1	1				
Chiller #3	1	1				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1	1		1			
CT #2	1		1			
CT #3	1		1			
CT #4	1		1			
CT #5	1		1			
CT #6	1		1			

Proposed Model

Baseline Model

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	Aug-09 15:00	93.4	2592.1	1.0	5040.8	
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1 (Nash)	1	1				
Chiller #2	1	1				
Chiller #3	1	1				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1 (Nash)	1		1			
CT #2	1		1			
CT #3	1		1			
CT #4	1		1			
CT #5	1		1			
CT #6	1		1			
CT #7	1		1			

Summer temperatures and high cooling load condition

Enabled equipment identified with a "1"

Pumps for Baseline are tracked inside Chiller and CT Modules

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## DUP – Modeling Control Sequences:

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	4/16/11 14:00	61.7	710.9	1.0	2277.8	4200.0
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1	1	1				
Chiller #2	1	1				
Chiller #3	0	0				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1	1		1			
CT #2	1		1			
CT #3	1		1			
CT #4	1		1			
CT #5	1		1			
CT #6	1		1			

Moderate temperatures and moderate cooling load condition

Enabled equipment identified with a "1"

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	Apr-16 14:00	61.7	710.9	1.0	2277.8	
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1	1	1				
Chiller #2	1	1				
Chiller #3	0	0				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1	1		1			
CT #2	1		1			
CT #3	1		1			
CT #4	1		1			
CT #5	0		0			
CT #6	0		0			
CT #7	0		0			

Pumps for Baseline are tracked inside Chiller and CT Modules

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## DUP – Modeling Control Sequences:

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	12/15/11 6:00	35.6	110.0	1.0	773.2	2100.0
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1	1	1				
Chiller #2	0	0				
Chiller #3	0	0				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1	1		1			
CT #2	1		1			
CT #3	1		1			
CT #4	1		1			
CT #5	1		1			
CT #6	1		1			

Winter temperatures and low cooling load condition

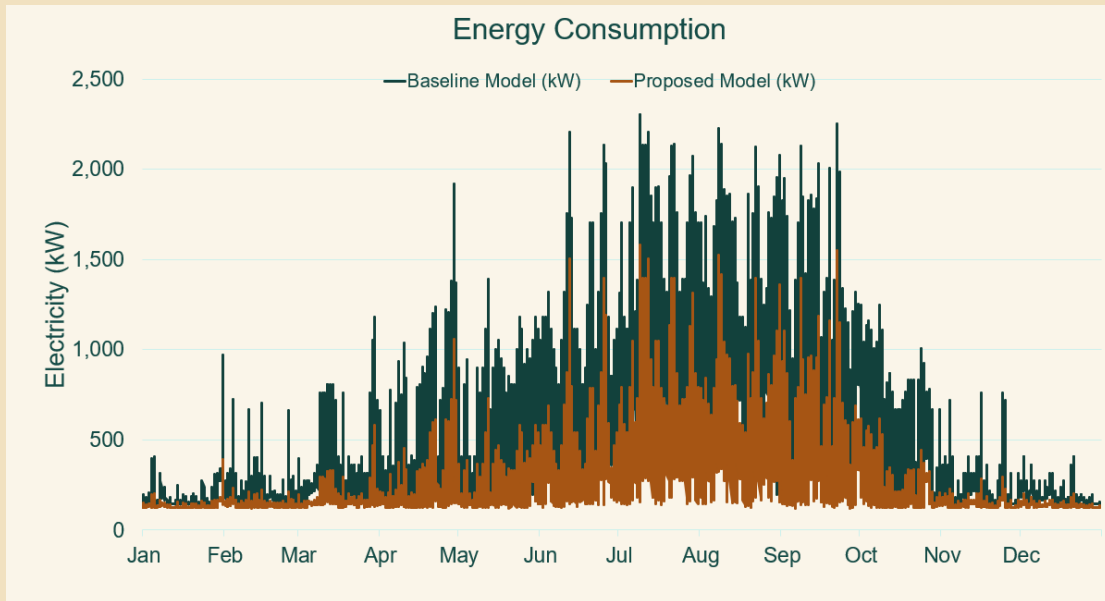
Enabled equipment identified with a "1"

MODE STATE MATRIX						
Mode Control Parameters	Current Time / Date	OSA Temp (F)	Cooling Load (tons)	OSA Temp Plant Lockout	Chilled Water Flow (gpm)	Cond. Water Flow (gpm)
	Dec-15 6:00	35.6	110.0	1.0	773.2	
Operating Modes						
State Description	State Value (1=On, 0=Off)	Chiller Stages	Cooling Twr Stages	Pump Stages		
Chiller #1	1	1				
Chiller #2	0	0				
Chiller #3	0	0				
Chiller #4	0	0				
Chiller #5	0	0				
CT #1	1		1			
CT #2	0		0			
CT #3	0		0			
CT #4	0		0			
CT #5	0		0			
CT #6	0		0			
CT #7	0		0			

Pumps for Baseline are tracked inside Chiller and CT

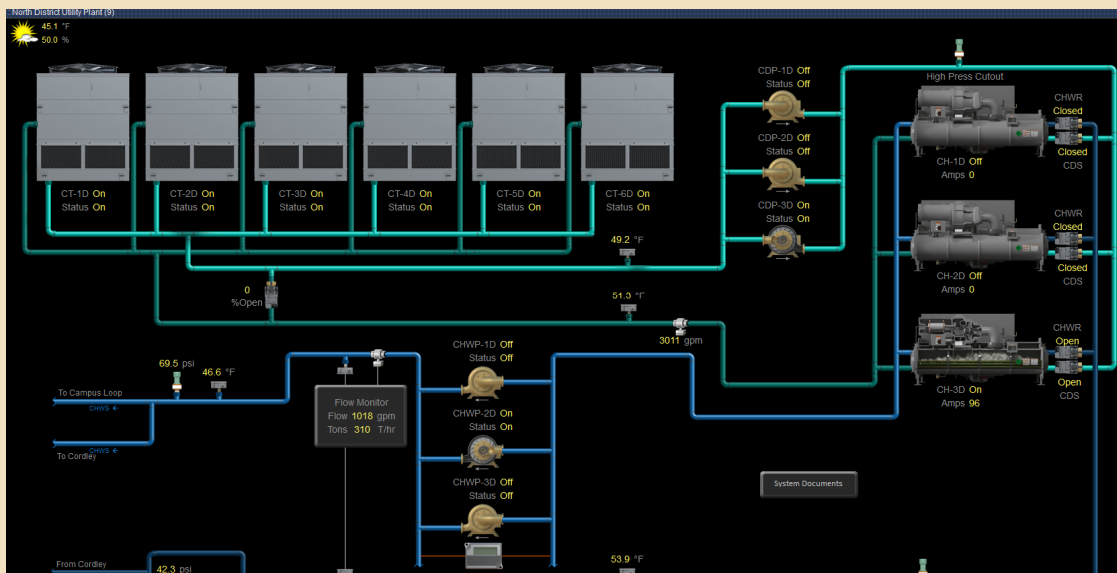
42

## DUP – Proposed Vs. Baseline



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## DUP – BAS Interface

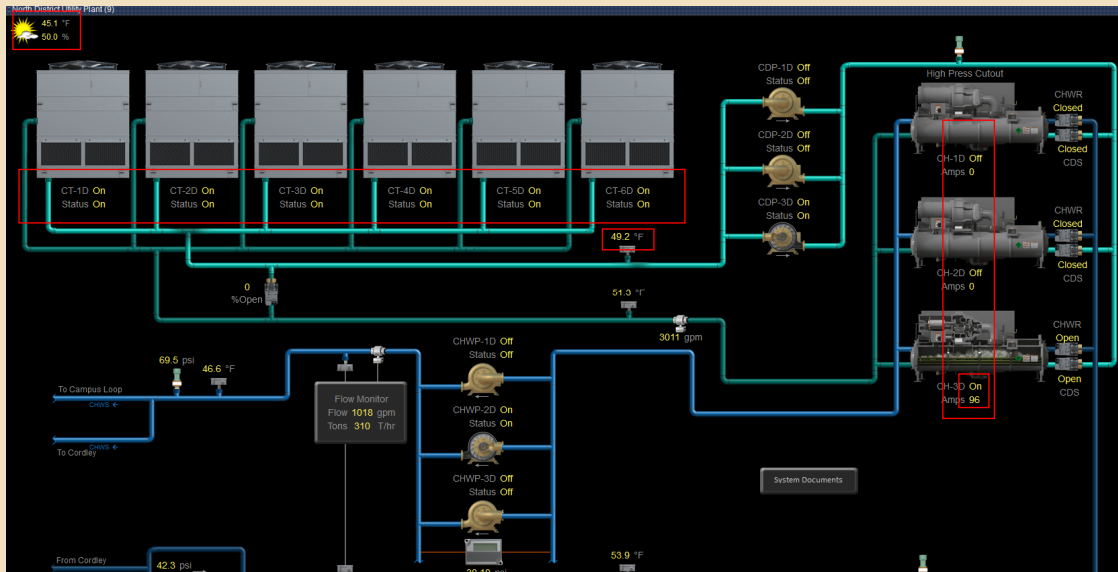


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## DUP – BAS Interface



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## DUP – Operating Performance

Chilled Water Current Data		Chilled Water Plant	
Supply Water Temp	46.6 °F	Totals	082 Kw
Return Water Temp	53.9 °F		000 Kw / ton
Tonnage	303 tons		
Flow	995 gpm		
Current Equipment Demands			
Plant Chillers	Chilled Water Plant CW Pumps	Chilled Water Plant CD Pumps	
CH - 1D 000 Kw	CWP - 1D 000 Kw	CDP - 1D 000 Kw	
CH - 2D 000 Kw	CWP - 2D 020 Kw	CDP - 2D 000 Kw	
CH - 3D 006 Kw	CWP - 3D 000 Kw	CDP - 3D 045 Kw	
CH Totals 006 Kw	CWP Totals 020 Kw	CDP Totals 045 Kw	
	000 Kw / ton	000 Kw / ton	
	995 gpm	3018 gpm	
	020 watt / gpm	015 watt / gpm	
Chilled Water Plant Cooling Towers			
CT - 1D 002 Kw	CT - 3D 002 Kw	CT - 5D 002 Kw	
CT - 2D 002 Kw	CT - 4D 002 Kw	CT - 6D 002 Kw	
CT Totals 011 Kw			

0.02 kw/Ton

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## DUP – Expected Performance

Performance Matrix

Standard Performance Rated with Variable Primary Flow [Evaporator] (VPF[E])																			
Capacity ton	% of Design Load	Evaporator		Condenser															
		Flow gpm	Fluid Leaving Temperature °F	Flow gpm	Fluid Entering Temperature °F														
					59.00	58.00	57.00	56.00	55.00	54.00	53.00	52.00	51.00	50.00	49.00	48.00	47.00	46.00	45.00
					Cooling Efficiency kW/ton														
1,500.0	100.0	2,570.00	44.00	3,000.00	0.3646	0.3571	0.3497	0.3426	0.3353	0.3282	0.3214	0.3150	0.3088	0.3028	0.2968	0.2916	0.2867	0.2821	0.2778
1,350.0	90.0	2,313.00	44.00	3,000.00	0.3295	0.3218	0.3144	0.3072	0.3003	0.2936	0.2871	0.2809	0.2748	0.2683	0.2622	0.2565	0.2512	0.2463	0.2416
1,200.0	80.0	2,056.00	44.00	3,000.00	0.2988	0.2905	0.2826	0.2751	0.2679	0.2608	0.2541	0.2475	0.2413	0.2353	0.2293	0.2234	0.2179	0.2128	0.2081
1,050.0	70.0	1,799.00	44.00	3,000.00	0.2718	0.2636	0.2557	0.2478	0.2399	0.2325	0.2253	0.2184	0.2117	0.2053	0.1992	0.1932	0.1873	0.1818	0.1768
900.0	60.0	1,542.00	44.00	3,000.00	0.2511	0.2424	0.2338	0.2255	0.2175	0.2094	0.2016	0.1942	0.1870	0.1801	0.1734	0.1671	0.1610	0.1553	0.1500
750.0	50.0	1,285.00	44.00	3,000.00	0.2376	0.2281	0.2189	0.2099	0.2012	0.1927	0.1845	0.1764	0.1687	0.1612	0.1540	0.1470	0.1404	0.1341	0.1282
600.0	40.0	1,028.00	44.00	3,000.00	0.2326	0.2222	0.2121	0.2021	0.1925	0.1830	0.1738	0.1649	0.1562	0.1478	0.1398	0.1321	0.1248	0.1181	0.1117
450.0	30.0	799.69	44.00	3,000.00	0.2108	0.2030	0.1956	0.1885	0.1816	0.1749	0.1686	0.1625	0.1530	0.1430	0.1334	0.1240	0.1148	0.1064	0.0967
300.0	20.0	799.69	44.00	3,000.00	0.2021	0.1923	0.1827	0.1734	0.1644	0.1557	0.1473	0.1392	0.1311	0.1244	0.1178	0.1111	0.1050	0.0968	0.0886
150.0	10.0	799.69	44.00	3,000.00	0.2671	0.2517	0.2361	0.2208	0.2058	0.1912	0.1768	0.1628	0.1492	0.1364	0.1234	0.1129	0.1045	0.0976	0.0916

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## DUP – Importance of Proper Cx

Chilled Water Current Data			Chilled Water Plant		
Supply Water Temp	46.6 °F		Totals	082 Kw	
Return Water Temp	53.9 °F			000 Kw / ton	
Tonnage	303 tons				
Flow	995 gpm				
Current Equipment Demands					
Plant Chillers		Chilled Water Plant CW Pumps	Chilled Water Plant CD Pumps		
CH - 1D	000 Kw	CWP - 1D	000 Kw	CDP - 1D	000 Kw
CH - 2D	000 Kw	CWP - 2D	020 Kw	CDP - 2D	000 Kw
CH - 3D	006 Kw	CWP - 3D	000 Kw	CDP - 3D	045 Kw
CH Totals	006 Kw	CWP Totals	020 Kw	CDP Totals	045 Kw
	000 Kw / ton		000 Kw / ton		000 Kw / ton
			995 gpm		3018 gpm
			020 watt / gpm		015 watt / gpm
Chilled Water Plant Cooling Towers					
CT - 1D	002 Kw	CT - 3D	002 Kw	CT - 5D	002 Kw
CT - 2D	002 Kw	CT - 4D	002 Kw	CT - 6D	002 Kw
CT Totals	011 Kw				
	000 Kw / ton				

Programmed to  
pull % RLA, not  
kW!

Actual kW = 37  
(0.121 kW/ton)

50

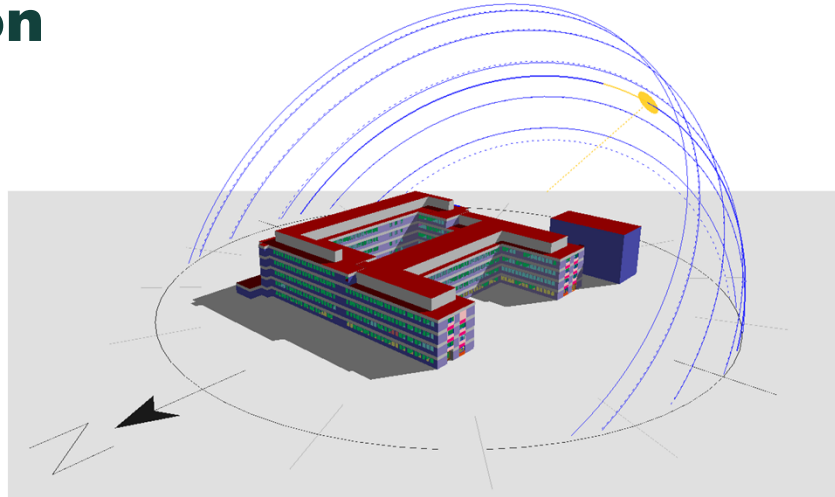
## Cordley Hall Renovation

220,000 Square Feet

Registered Historical

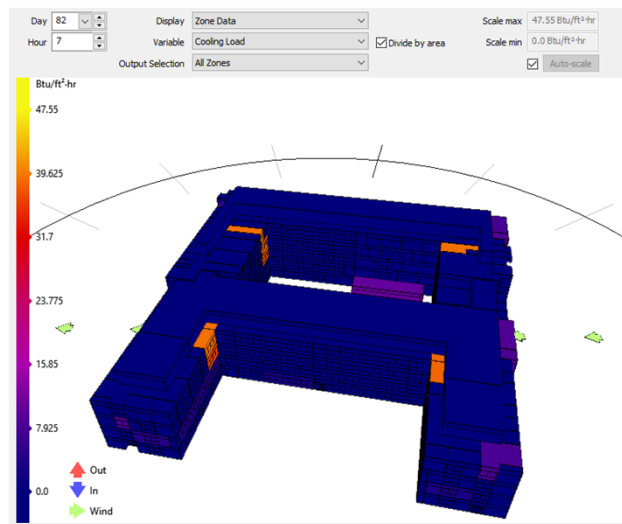
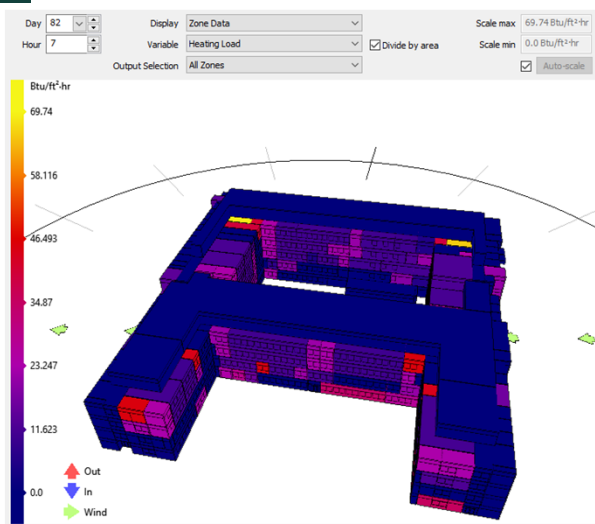
6-8 ACH in Labs

Modeled with EDSL Tas



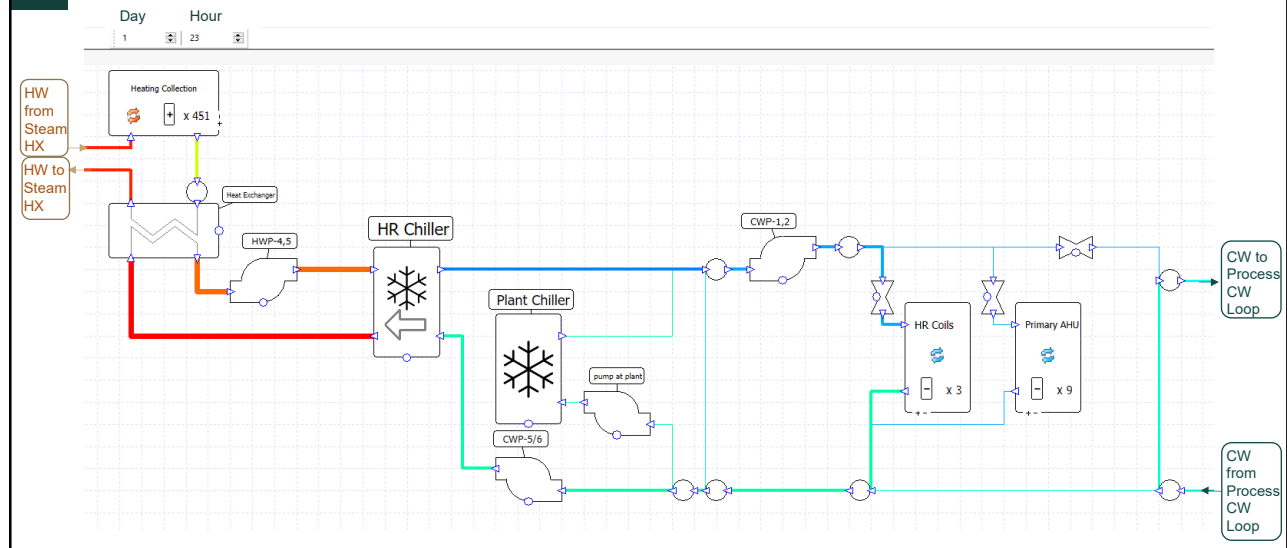
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## Tas 3D Model – Simultaneous Heating/Cooling



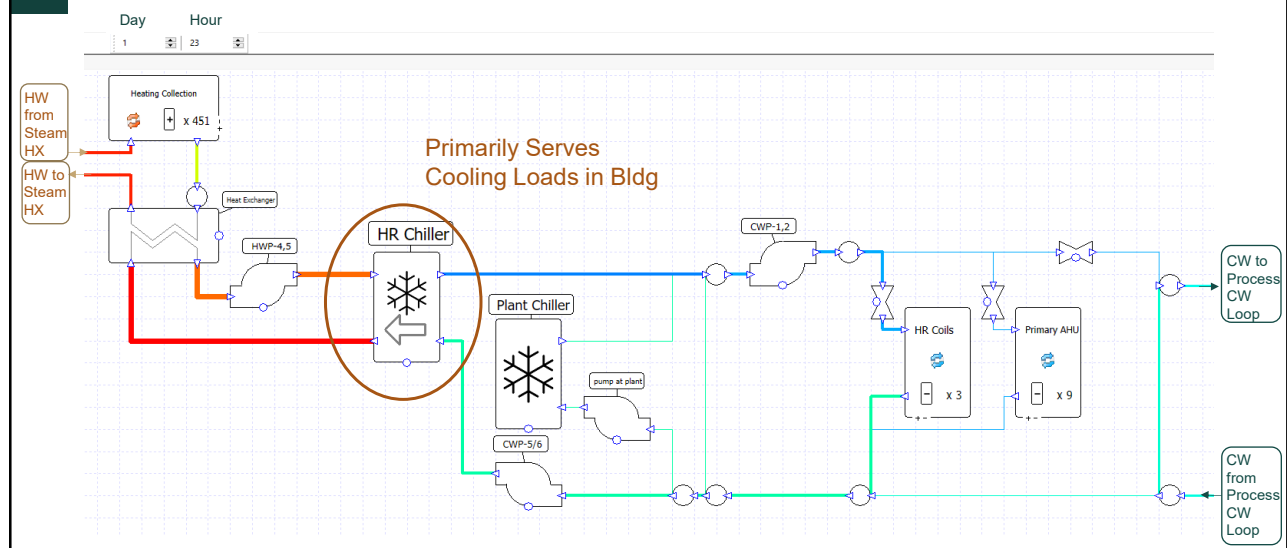
52

# HR Chiller Modeled in Tas



53

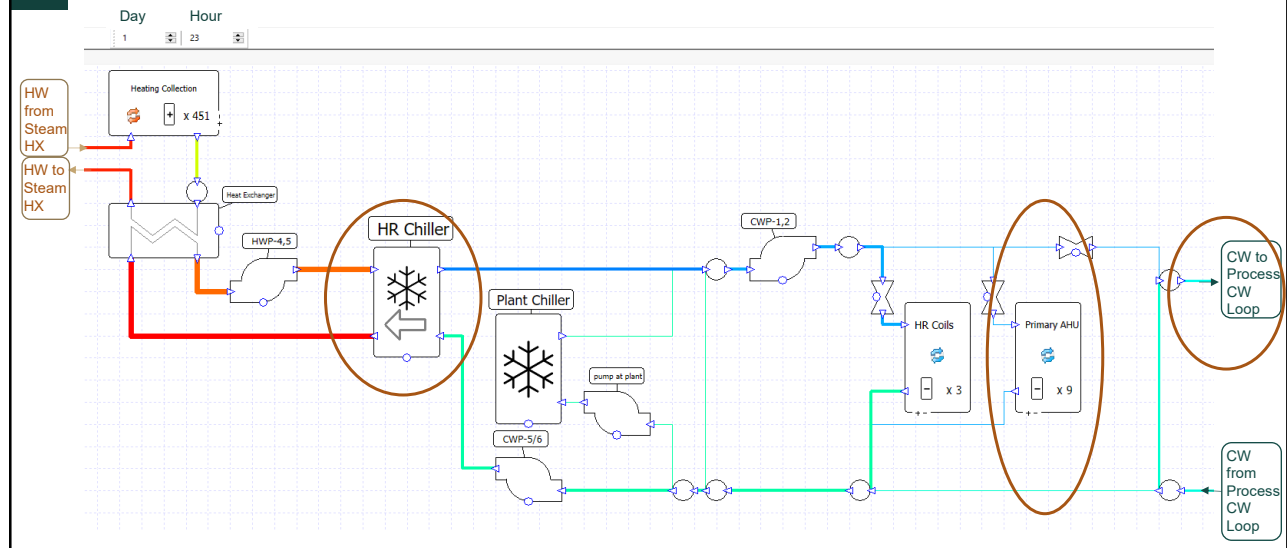
# HR Chiller Modeled in Tas



54

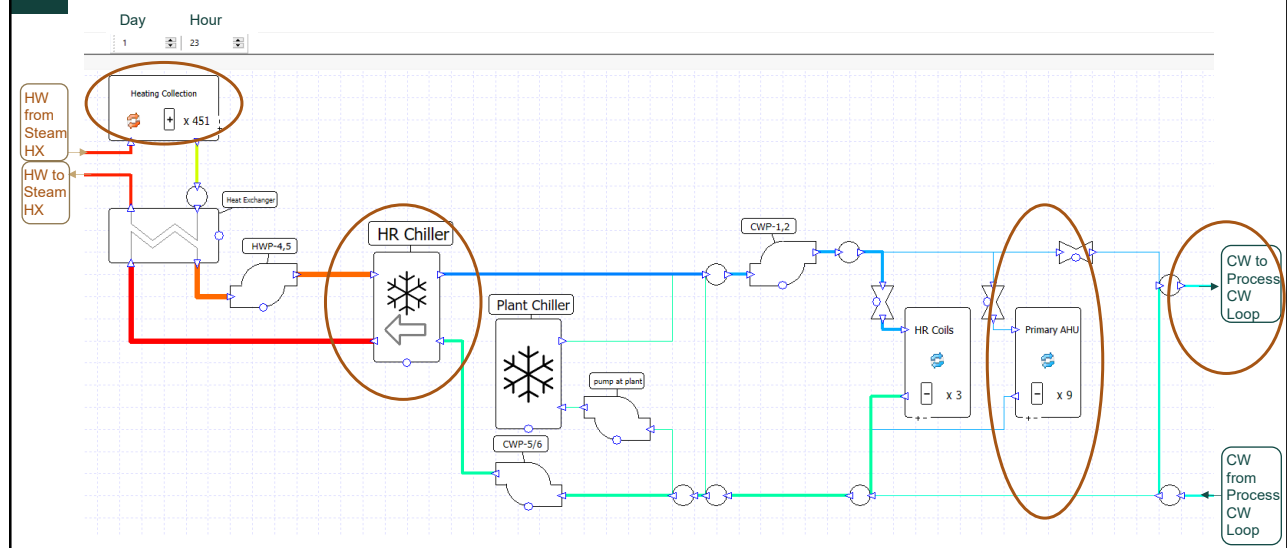


# HR Chiller Modeled in Tas



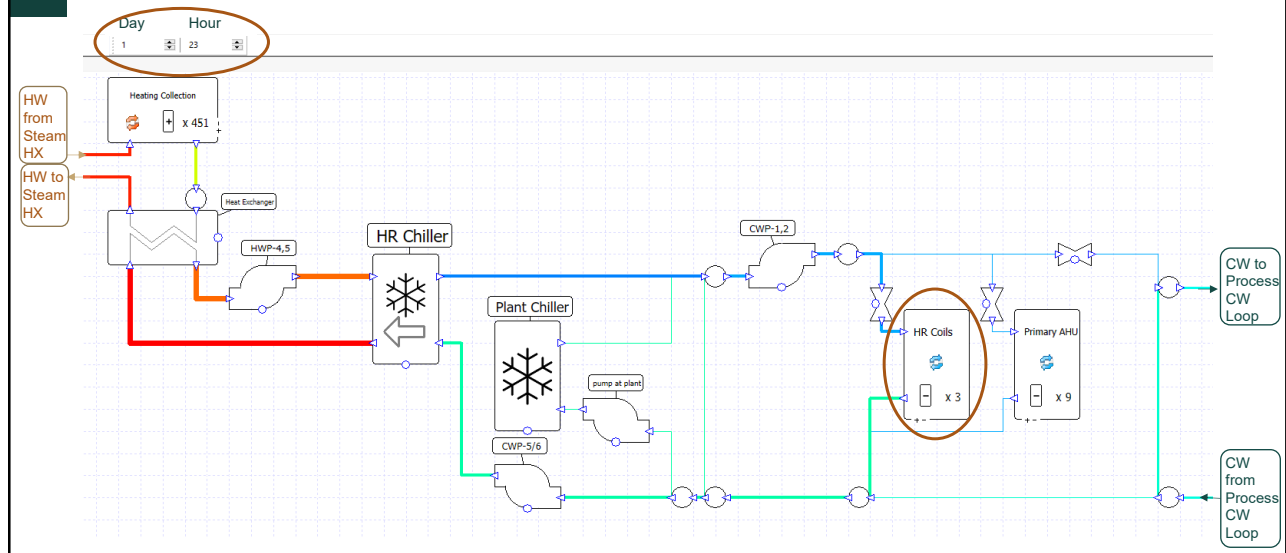
55

# HR Chiller Modeled in Tas



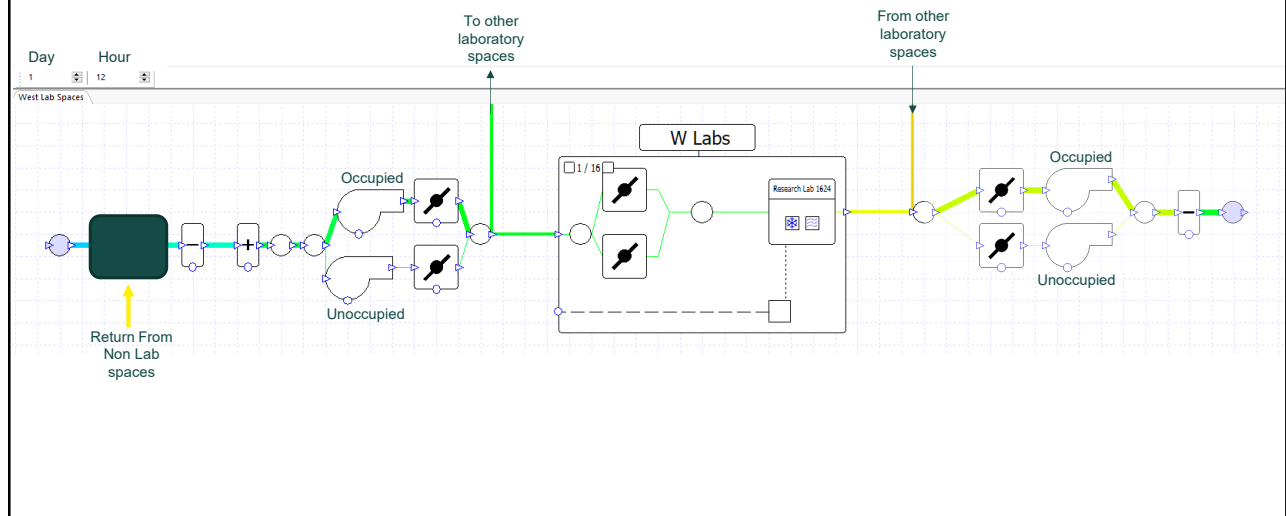
56

## HR Chiller Modeled in Tas



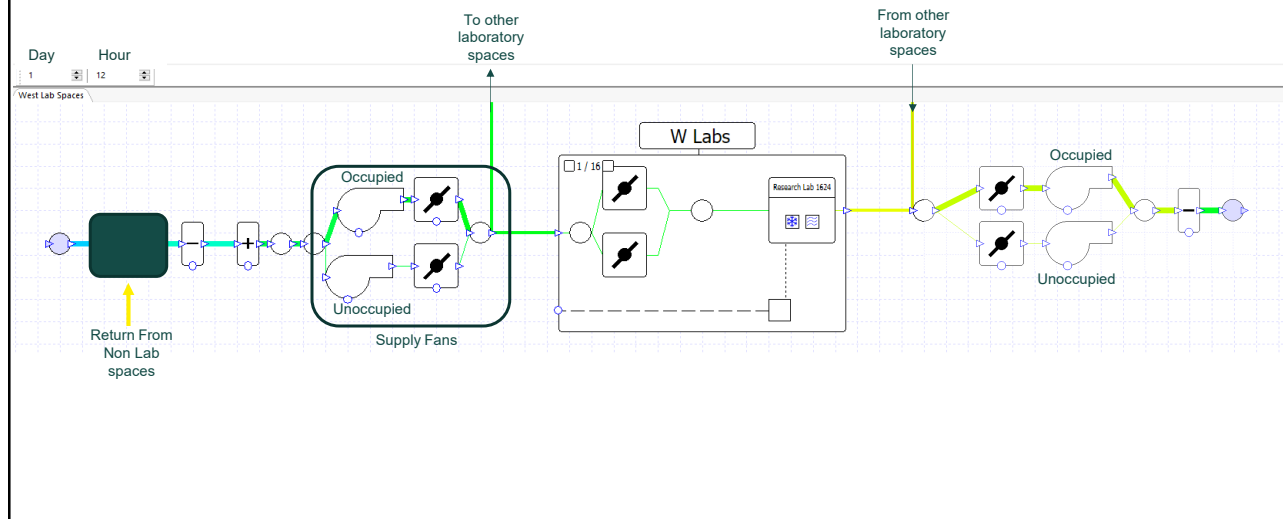
57

## HR Cooling Coils Modeled in Tas



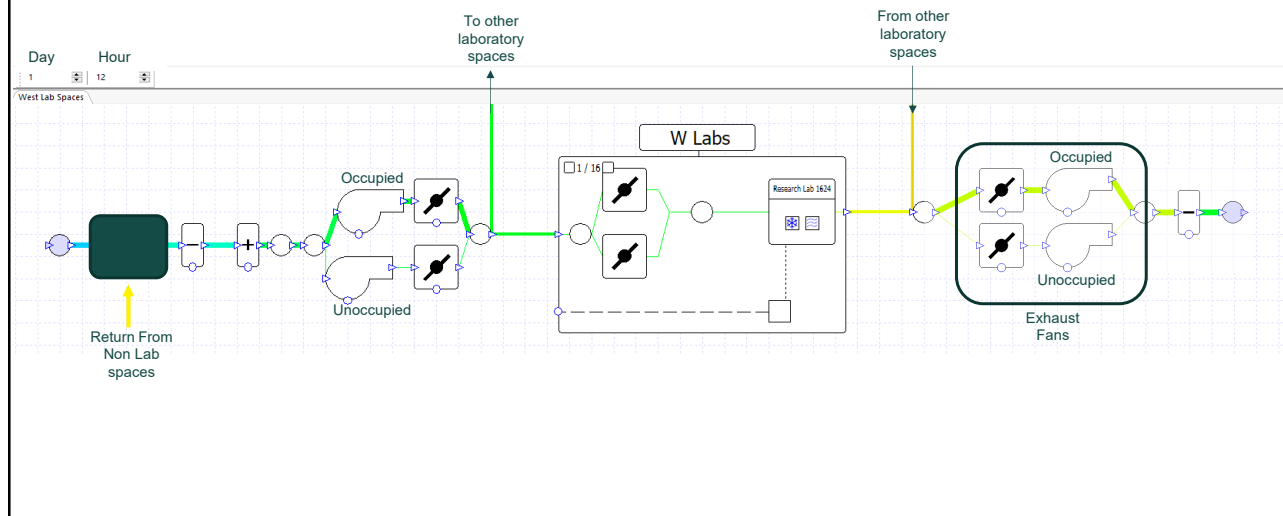
58

# HR Cooling Coils Modeled in Tas



59

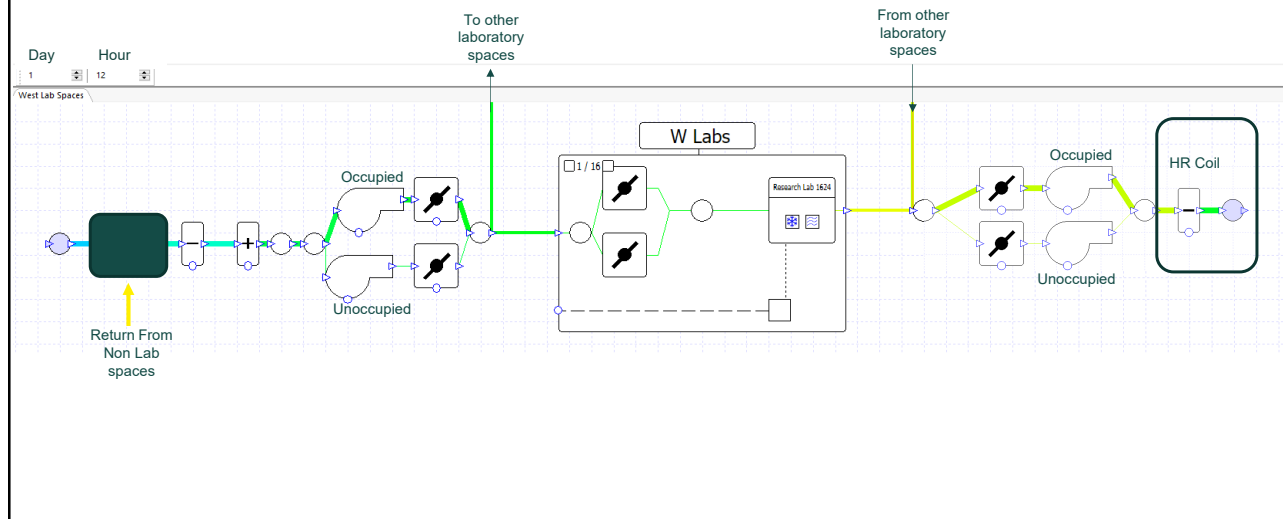
# HR Cooling Coils Modeled in Tas



60

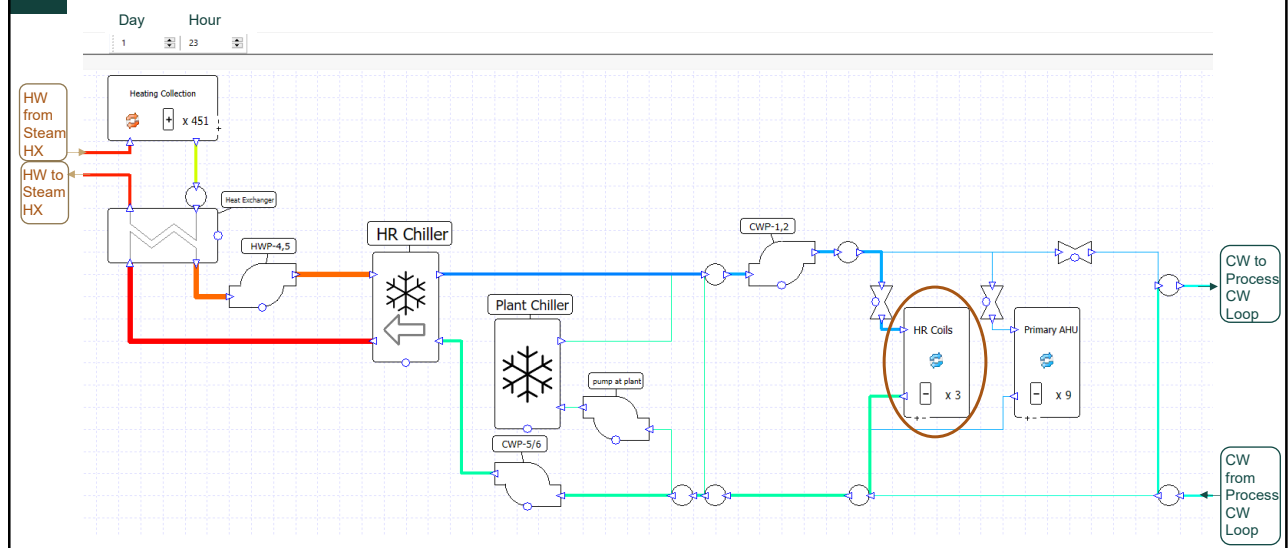


# HR Cooling Coils Modeled in Tas



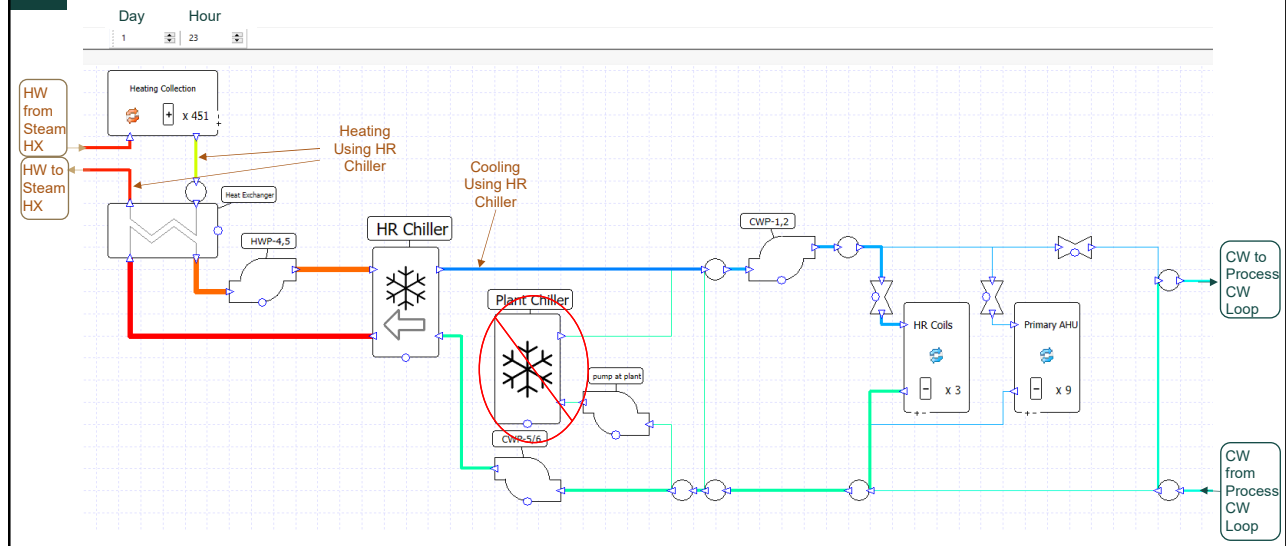
61

# HR Chiller Modeled in Tas



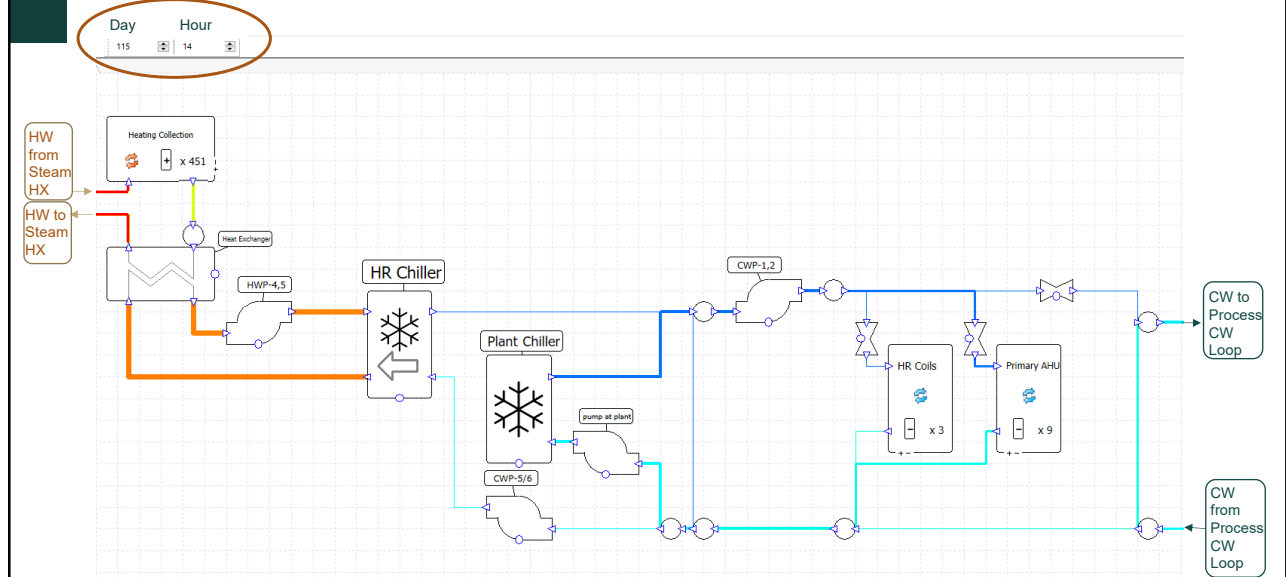
62

# HR Chiller Modeled in Tas



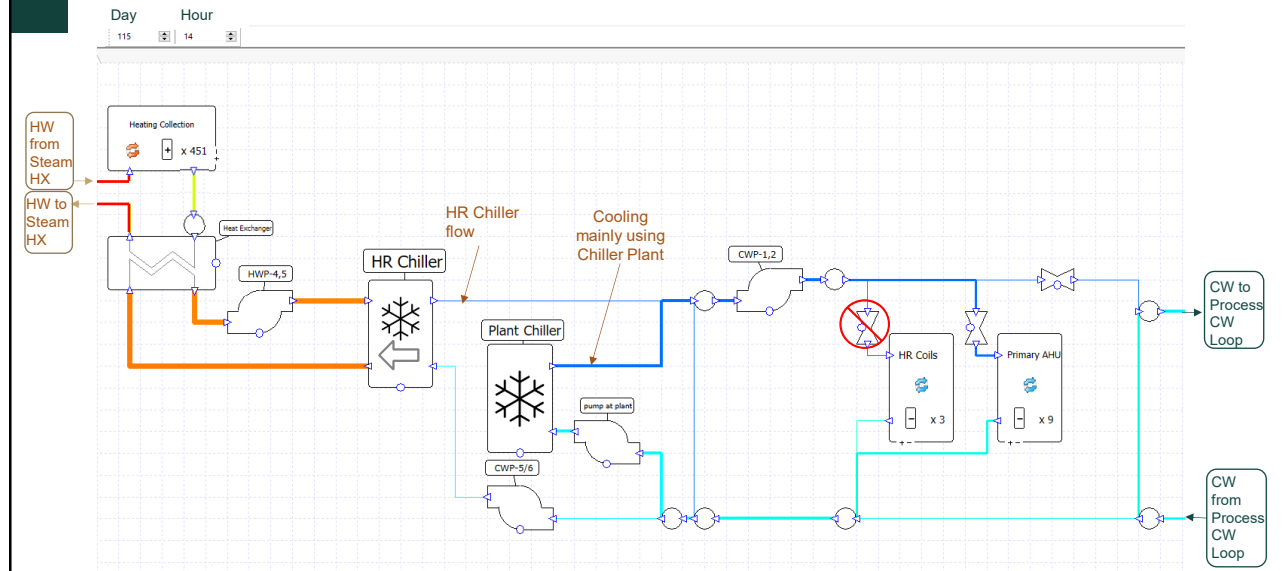
63

# HR Chiller Modeled in Tas



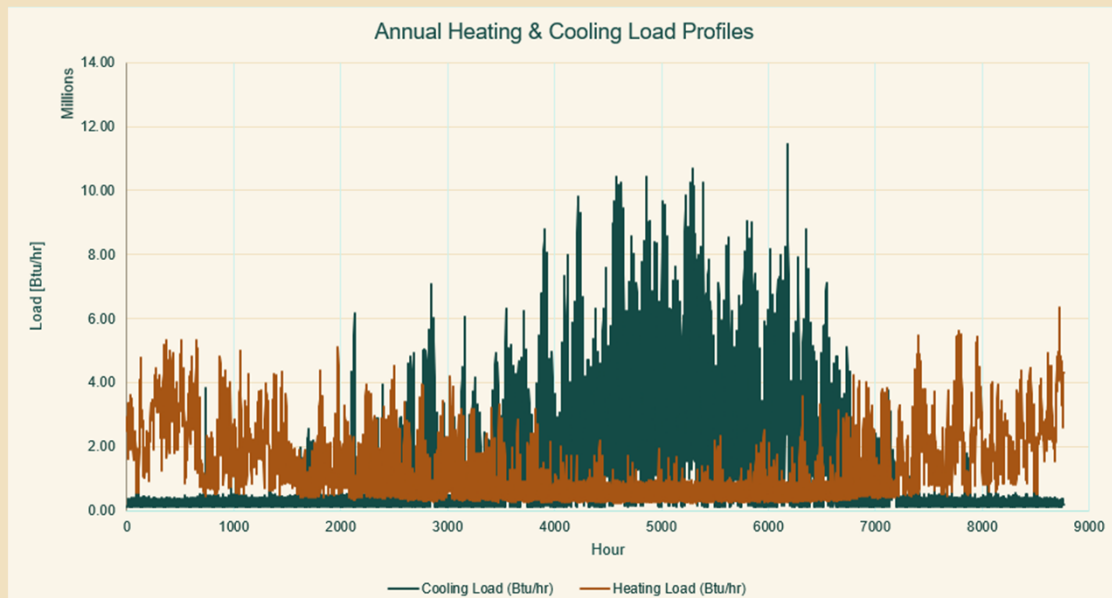
64

# HR Chiller Modeled in Tas



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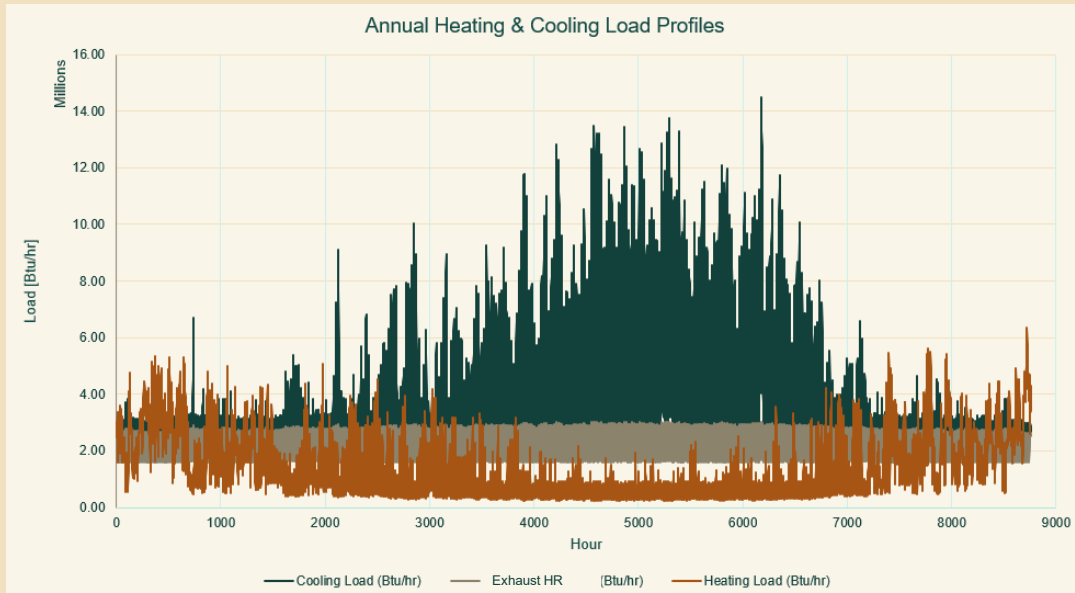
## Cordley Load Profiles



66

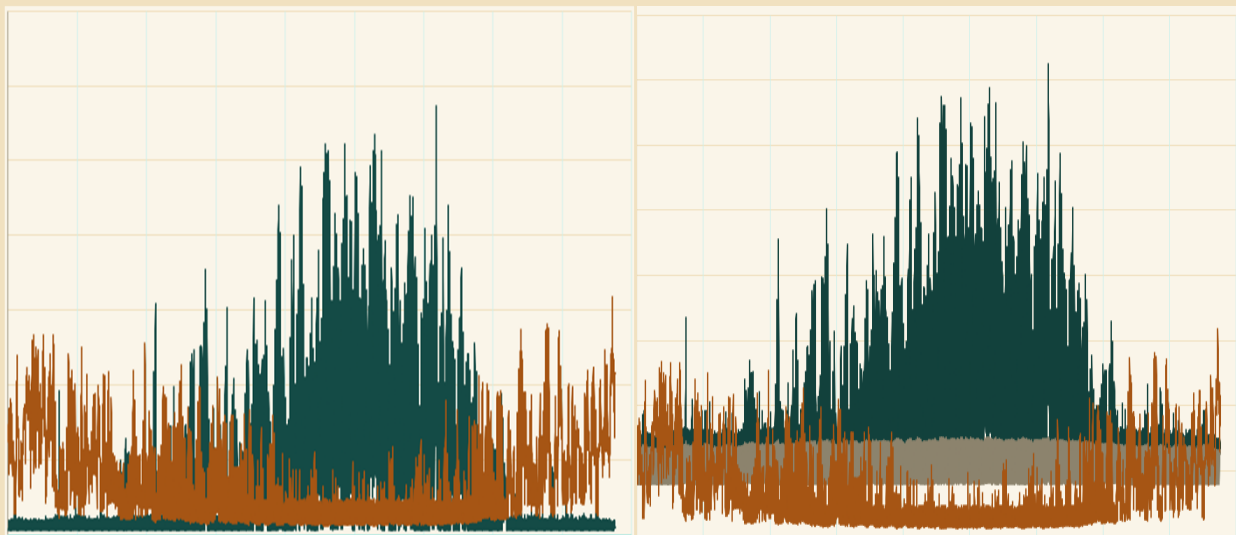


## Cordley Load Profiles



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## Cordley Load Profiles



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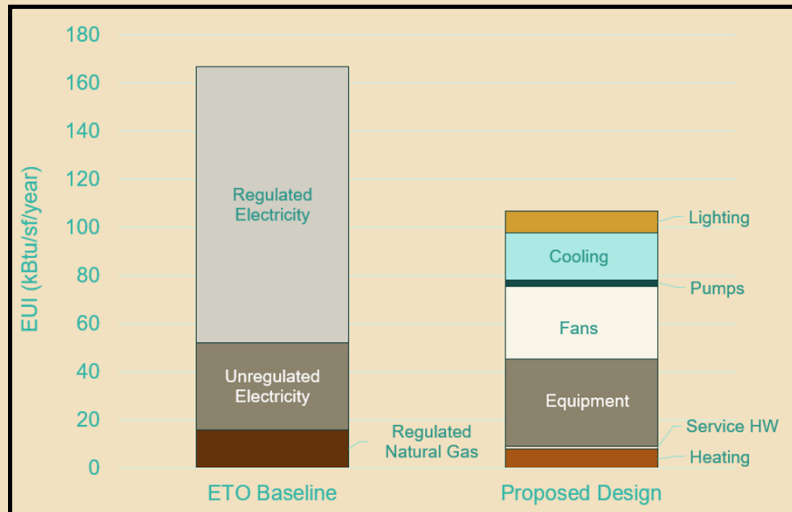
## Cordley Renovation Summary

ASHRAE 90.1 2016 Baseline

ETO Baseline Modified

HR Chiller inflates Cooling

HR Chiller reduces Steam

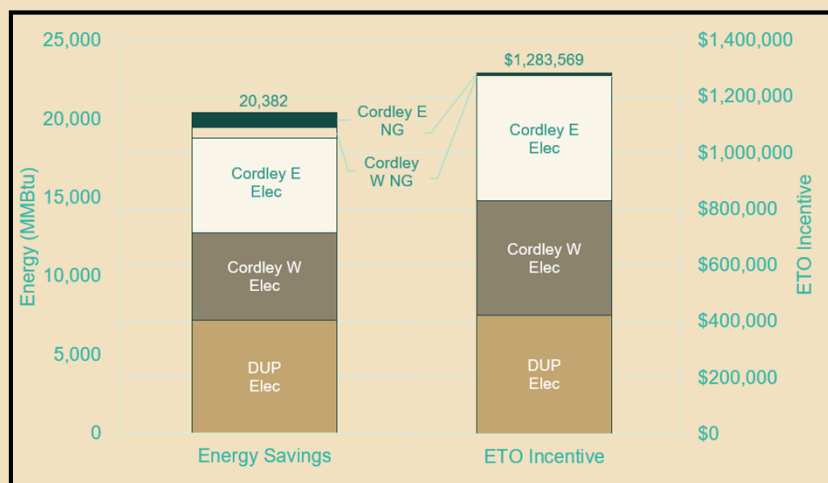


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## DUP and Cordley Renovation Summary

	kWH	Therm
DUP	2,110,000	0
Cordley West	1,627,469	6,573
Cordley East	1,767,651	9,415

2,000 tons of CO<sub>2</sub>



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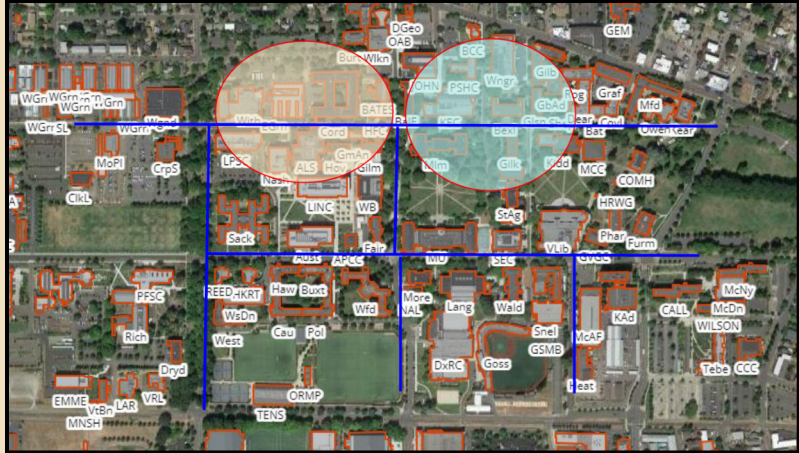
## Future Campus-Wide Concept

District Chilled Water Plants

Strategic Placement of HRCs

Reimagine CHW Distribution

Heat Recycling



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# Thank you!



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